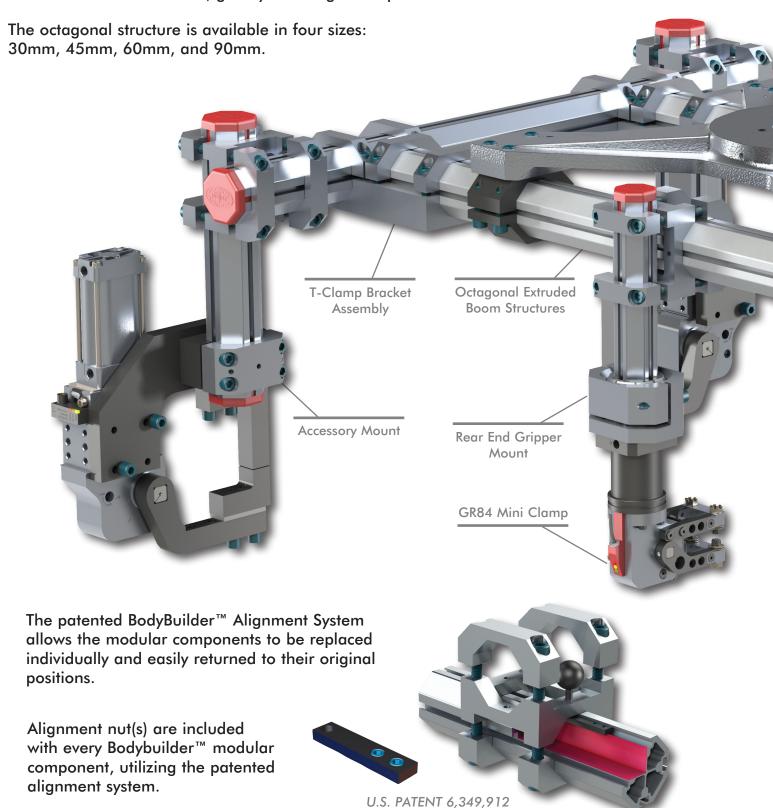
BODYBUILDER™ END EFFECTOR SYSTEM

Product Overview



BodyBuilder™ is designed to maximize productivity, both before and after installation. The flexibility of the system allows modifications to the end effector in minutes, greatly reducing start up time to launch.







BODYBUILDER™ END EFFECTOR SYSTEM

Product Overview



Applications

Robot Welding

Pick and Place Material Handling Lower Nest

Markets

Industrial Automotive Transportation Appliance



Heavy Duty

Mid Mount Assembly



82M Series Power Clamp

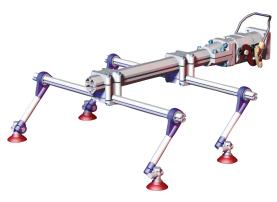
BODYBUILDER™ TOOLING EXAMPLES

BodyBuilder™ Octagonal Tooling | Typical Application Build Examples







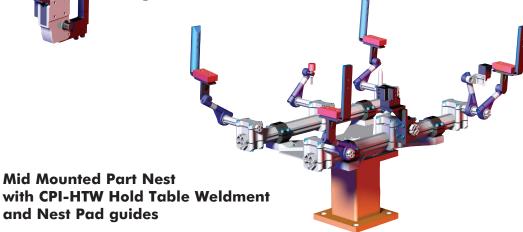


End Mount with Venturi Cup Mounts and Vacuum Cups





Mid Mount with 82M50 **Enclosed Power Clamps**





and Nest Pad guides

Mid Mounted Part Nest



BODYBUILDER™ END EFFECTOR SYSTEM

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BodyBuilder™ Low-Profile Transition Brackets	.48
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BodyBuilder™ Gripper Mounts	.72
BodyBuilder™ Swivel Arm Mounts	.75
BodyBuilder™ Swivel Arm Accessories	.79



BodyBuilder™ Octagonal Tooling | Dimensions

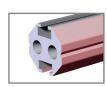


30, 45, 60, and 90mm Boom Lengths and Ordering Numbers

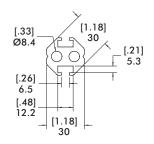
BODYBUILDER™ OCTAGONAL ALUMINUM BOOM LENGTHS & ORDER NUMBERS				
(L) Length	B - 30 - (L) - 0	B - 45 - (L) - 0	B - 60 - (L) - 0	B - 90 - (L) - 0
150 mm	B - 30 - 150 - 0	B - 45 - 150 - 0	B - 60 - 150 - 0	N/A
200 mm	B - 30 - 200 - 0	B - 45 - 200 - 0	B - 60 - 200 - 0	N/A
250 mm	B - 30 - 250 - 0	B - 45 - 250 - 0	B - 60 - 250 - 0	N/A
300 mm	B - 30 - 300 - 0	B - 45 - 300 - 0	B - 60 - 300 - 0	B - 90 - 300 - 0
400 mm	B - 30 - 400 - 0	B - 45 - 400 - 0	B - 60 - 400 - 0	B - 90 - 400 - 0
500 mm	B - 30 - 500 - 0	B - 45 - 500 - 0	B - 60 - 500 - 0	B - 90 - 500 - 0
600 mm	B - 30 - 600 - 0	B - 45 - 600 - 0	B - 60 - 600 - 0	B - 90 - 600 - 0
700 mm	B - 30 - 700 - 0	B - 45 - 700 - 0	B - 60 - 700 - 0	B - 90 - 700 - 0
750 mm	B - 30 - 750 - 0	B - 45 - 750 - 0	B - 60 - 750 - 0	B - 90 - 750 - 0
800 mm	B - 30 - 800 - 0	B - 45 - 800 - 0	B - 60 - 800 - 0	B - 90 - 800 - 0
900 mm	B - 30 - 900 - 0	B - 45 - 900 - 0	B - 60 - 900 - 0	B - 90 - 900 - 0
1200 mm	B - 30 - 1200 - 0	B - 45 - 1200 - 0	B - 60 - 1200 - 0	B - 90 - 1200 - 0
1500 mm	B - 30 - 1500 - 0	B - 45 - 1500 - 0	B - 60 - 1500 - 0	B - 90 - 1500 - 0
1800 mm	B - 30 - 1800 - 0	B - 45 - 1800 - 0	B - 60 - 1800 - 0	B - 90 - 1800 - 0
2100 mm	B - 30 - 2100 - 0	B - 45 - 2100 - 0	B - 60 - 2100 - 0	B - 90 - 2100 - 0
2400 mm	B - 30 - 2400 - 0	B - 45 - 2400 - 0	B - 60 - 2400 - 0	B - 90 - 2400 - 0
2700 mm	B - 30 - 2700 - 0	B - 45 - 2700 - 0	B - 60 - 2700 - 0	B - 90 - 2700 - 0
3000 mm	B - 30 - 3000 - 0	B - 45 - 3000 - 0	B - 60 - 3000 - 0	B - 90 - 3000 - 0

30mm Boom Profile Dimensions and Specifications

BodyBuilder™ 30mm Boom



Model Number	Weight
B - 30 - (L) - 0	1.4 kg/m [0.9 lb/ft]







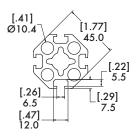


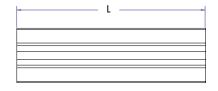
BodyBuilder™ Octagonal Tooling | Dimensions

45, 60, and 90mm Boom Profile Dimensions and Specifications

BodyBuilder™ 45mm Boom





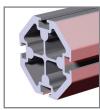


Model Number

Weight

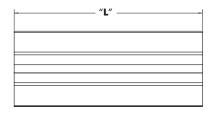
B - 45 - (L) - 0 2.0 kg/m [1.4 lb/ft]

BodyBuilder™ 60mm Boom



L	

	[2.36]
[.26] 6.5 [.48] 12.2	[.21] 5.3

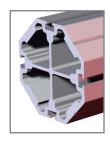


Model Number

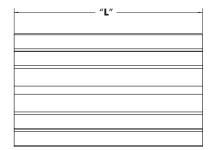
Weight

B - 60 - (L) - 0 3.3 kg/m [2.2 lb/ft]

BodyBuilder™ 90mm Boom



	[3.54]
	90
	[.30]
[.26] 6.5 [.48] 12.2	[.21] 5.3



Model Number

Weight

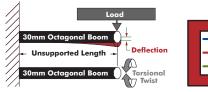
B - 90 - (L) - 0

6.5 kg/m [4.4 lb/ft]

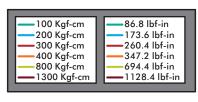
BodyBuilder™ Octagonal Tooling | Technical Specifications

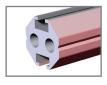


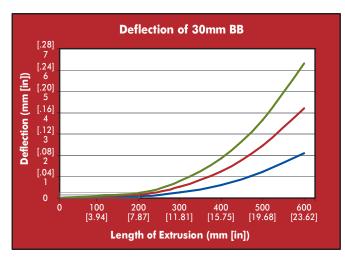
30mm Boom Deflection and Torsion Charts

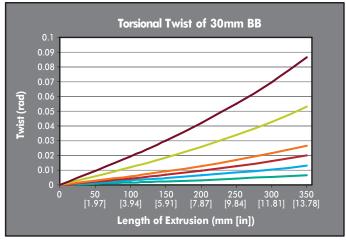




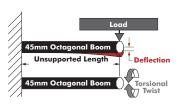


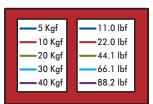


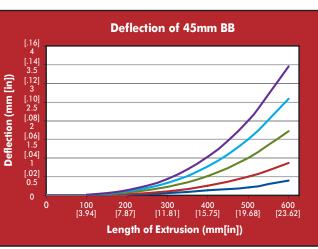


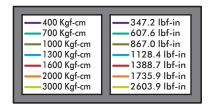


45mm Boom Deflection and Torsion Charts

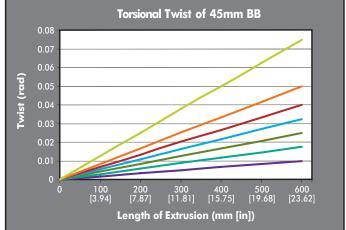










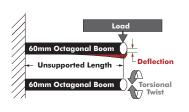




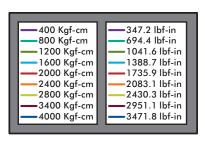


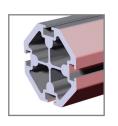
BodyBuilder™ Octagonal Tooling | Technical Specifications

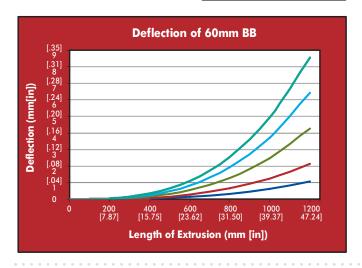
60mm Boom Deflection and Torsion Charts

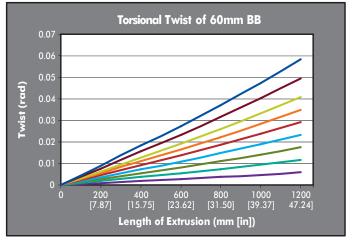




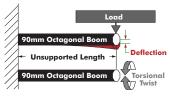




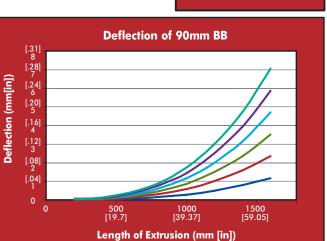


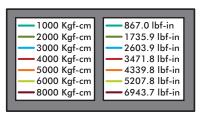


90mm Boom Deflection and Torsion Charts

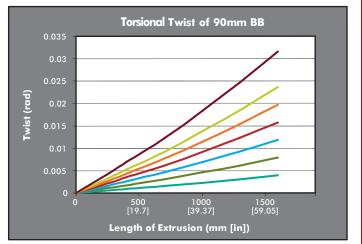














BODYBUILDER™ BOOM STRUCTURE ACCESSORIES

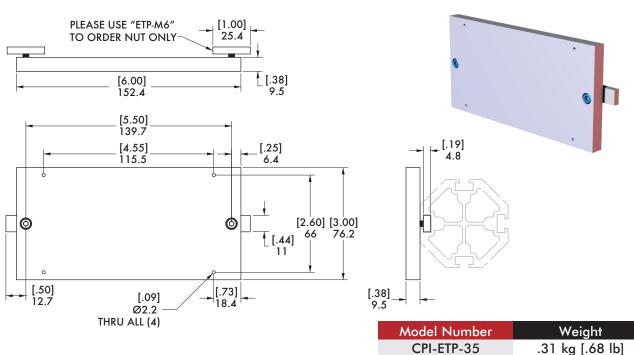
BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



ETP-35 Extrusion Accessory Mount

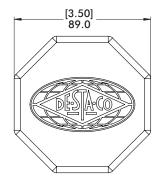


Specifications:Material: Aluminum

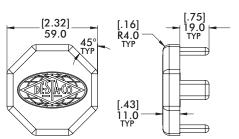


EC-60 60mm Bodybuilder Octagonal Boom End Cap





End Cap







60mm End Cap

45mm End Cap

Model Number	Weight
CPI-EC-45B	.02 kg [.05 lb]
CPI-EC-60B	.04 kg [.09 lb]
CPI-EC-90B	.09 kg [.20 lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

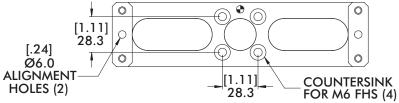
RMM-30B-40BC-08-90 Single Extrusion 30mm Mid Mount with 40mm Bolt Circle

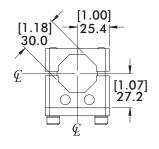


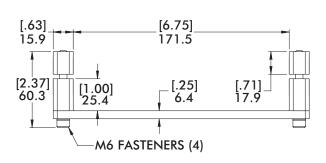
Specifications:

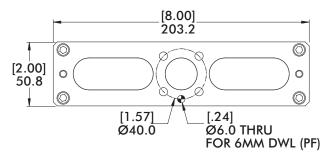
Max. Static Product Load: 102 Nm [75 ft-lb] Material: Aluminum











Model Number

Weight

CPI-RMM-30B-40BC-08-90

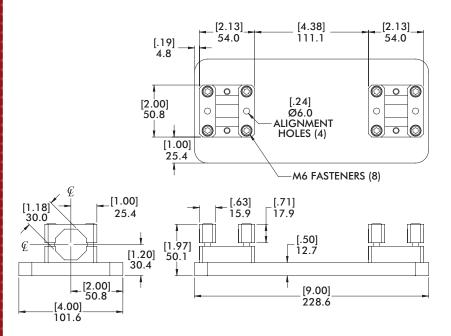
.28 kg [.62 lb]

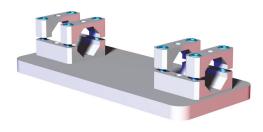






RMM-30B-SE Single Extrusion 60mm Robot Adaptor Mid Mount



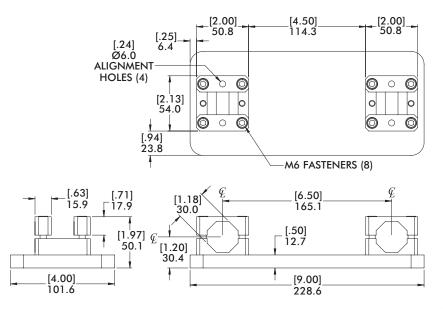


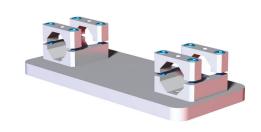
Specifications:

Max. Static Product Load: 102 Nm [75 ft-lb] Material: Aluminum

Model Number	Weight	
CPI-RMM-30B-SE	1.05 kg [2.31 lb]	

RMM-30B-DE Double Extrusion 30mm Robot Adaptor Mid Mount





Specifications:

Max. Static Product Load: 102 Nm [75 ft-lb] Material: Aluminum

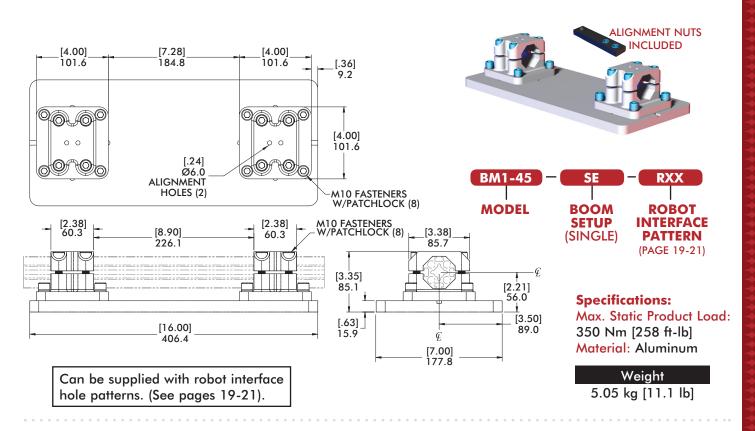
Model Number	Weight		
CPI-RMM-30B-DE	1.05 kg [2.31 lb]		



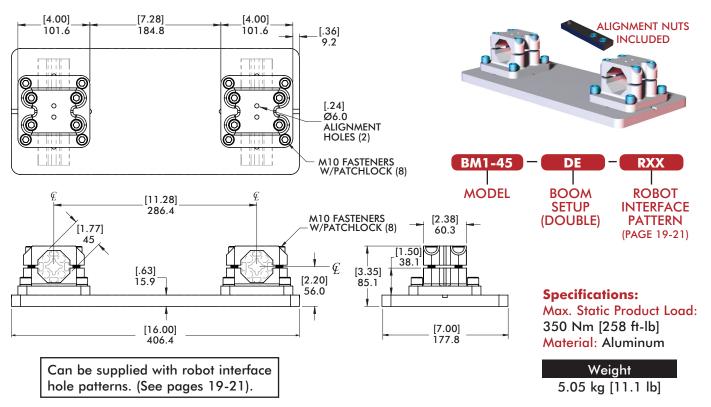


BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

BM1-45-SE Single Extrusion 45mm Mid Mount



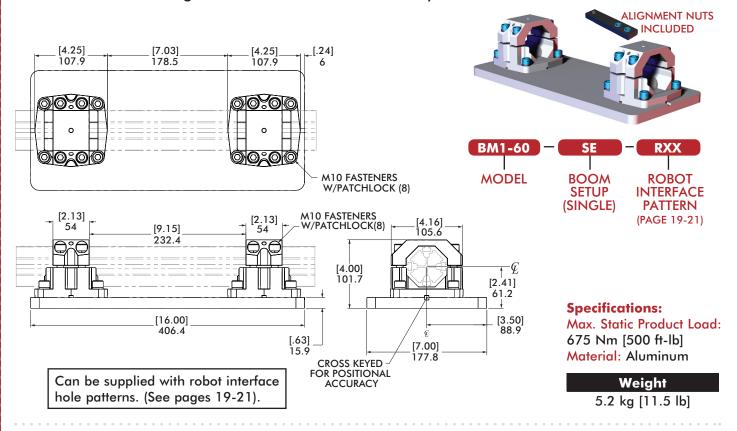
BM1-45-DE Double Extrusion 45mm Mid Mount



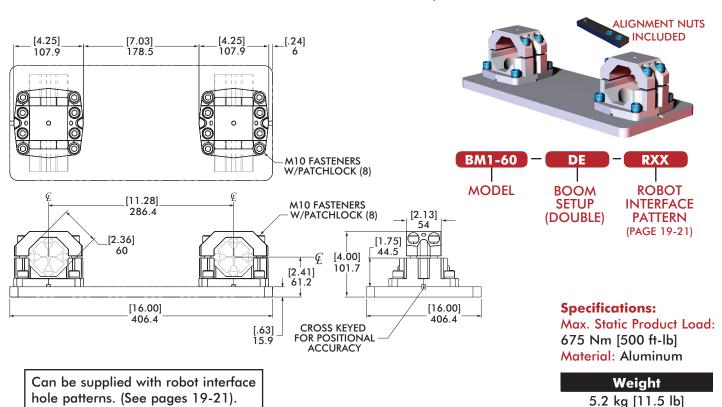
BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



BM1-60-SE 60mm Single Extrusion Mid Mount Assembly



BM1-60-DE 60mm Double Extrusion Mid Mount Assembly







BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

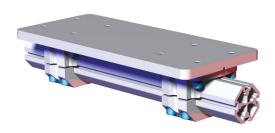
BM1-45/BM1-60 Mid Mount Assembly - Mount Plate

Specifications:

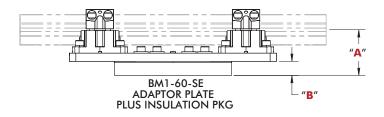
Material: Aluminum

Features:

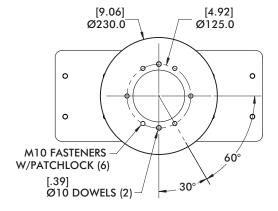
- · Can be machined or left blank.
- Can be supplied with robot interface hole patterns. (See pages 19-21).

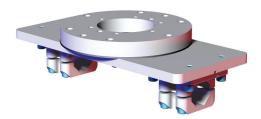


BM1-45/BM1-60 Mid Mount Assembly - Adapter Plate









All mounting patterns on pages 19-21 can be used for BM1-60 and BM1-45 Mid Mount Assemblies.
All Ø200mm mounting patterns, when used on the BM1-45 and BM1-60, includes an Adapter Plate as shown.

MID MOUNT ASSEMBLY ADAPTER PLATE						
PATTERN	"A"	"B"	"C"	"D"		
R01, R10,	89.6	27.8	83.8	27.8		
R11, R16	[3.53]	[1.09]	[3.30]	[1.09]		
R07, R09	96.0	34.1	99.6	34.1		
	[3.78]	[1.34]	[3.92]	[1.34]		



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



RM4-45 45mm, RM4-60 60mm Heavy Duty Mid Mount Assembly - Dimensions

Features:

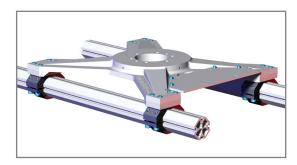
- Can be used as a direct robot interface.
- Provide robust clamping of each extrusion for maximum stability.
- Standard robot interface patterns provided. Plate can also be left blank.

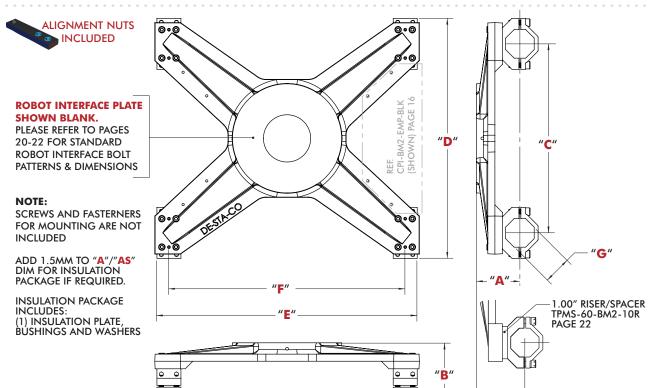
Specifications:

Max. Static Product Load: 453.6 kg [1000 lb]

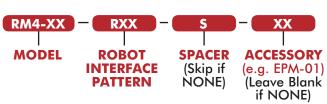
Material:

Mid Mount: Cast Aluminum Clamps: Steel





HEAVY-DUTY MID MOUNT ASSEMBLY DIMENSIONS									
Model	"A"	"As"	"B"	"C"	"D"	"E"	"F"	"G"	Weight
RM4-45	85.6	111	117.6	400	490	560	500.0	45	13.6 kg
(45mm)	[3.37]	[4.37]	[4.63]	[15.75]	[19.29]	[22.05]	[19.69]		[30.0 lb]
RM4-60	91.9	117.3	131.7	400.0	508	560.8	500.0	60	15.5 kg
(60mm)	[3.62]	[4.62]	[5.185]	[15.75]	[20.00]	[22.85]	[19.69]		[34.2 lb]







-"As"-



BODYBUILDER™ MID MOUNT ACCESSORY PLATE

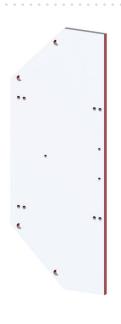
BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

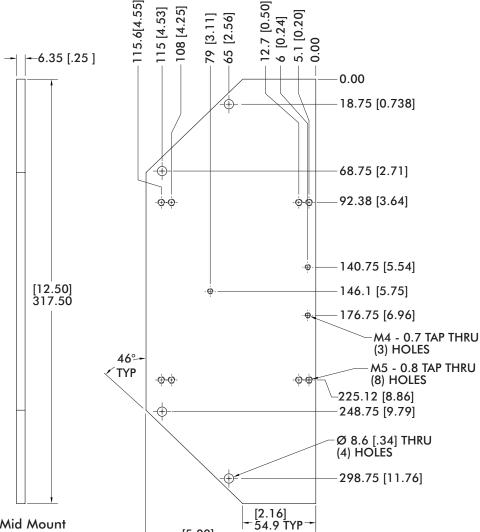


BM2-EPM Accessory Mount Plate

Features:

- Mount directly to the RM4-45 or RM4-60 Heavy Duty Mid-Mount Assembly.
- Used to mount pneumatic manifolds and electric proximity blocks.





When ordering with Heavy Duty Mid Mount Please add designation "EPM-01" as shown

RM4-XX-RXX-EPM-01 or add designation "EPM-BLK" to order blank

RM4-XX-RXX-EPM-BLK

To order separately use Model Number

(A)	Pattern	Model RM4-45/60	Weight
EPM-01	Standard	CPI- BM2 -EPM- 01	
EPM-BLK	Blank	CPI-BM2-EPM-BLK	.63 kg [1.39 lb]



[5.00] 127.00

BODYBUILDER™ STRUCTURE MID MOUNT ASSEMBLIES

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



1.00" RISER/SPACER TPMS-90-BM3-10R

PAGE 22

BM3-90 90mm Heavy Duty Mid Mount Assembly - Dimensions

Features:

- Can be used as a direct robot interface.
- Provide robust clamping of each extrusion for maximum stability.
- Standard robot interface patterns provided. Plate can also be left blank.

Specifications:

Max. Static Product Load: 589.7 kg [1300 lb]

Material:

Mid Mount: Cast Aluminum Clamps: Steel





ROBOT INTERFACE PLATE SHOWN BLANK.

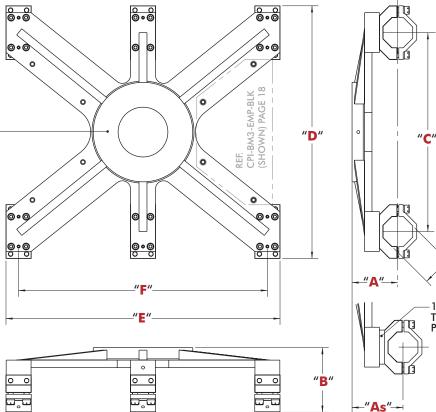
PLEASE REFER TO PAGES 19-21 FOR STANDARD ROBOT INTERFACE BOLT PATTERNS & DIMENSIONS

NOTES:

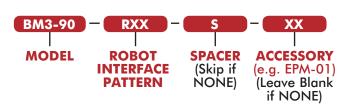
SCREWS AND FASTENERS FOR MOUNTING ARE NOT INCLUDED

ADD 1.5MM TO "A"/"AS" DIM FOR INSULATION PACKAGE IF REQUIRED.

INSULATION PACKAGE INCLUDES: (1) INSULATION PLATE, BUSHINGS AND WASHERS



HEAVY-DUTY MID MOUNT ASSEMBLY DIMENSIONS									
Model	"A"	"As"	"B"	"C"	"D"	"E"	"F"	"G"	Weight
BM3-90	107.8 [4.24]	133.2 [5.24]	165.3 [6.51]	600.0 [23.62]	738.0 [29.06]	750.0 [29.53]	700.0 [29.53]	90	24.1 kg [53.1 lb]



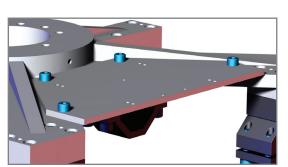






BODYBUILDER™ MID MOUNT ACCESSORY PLATE

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

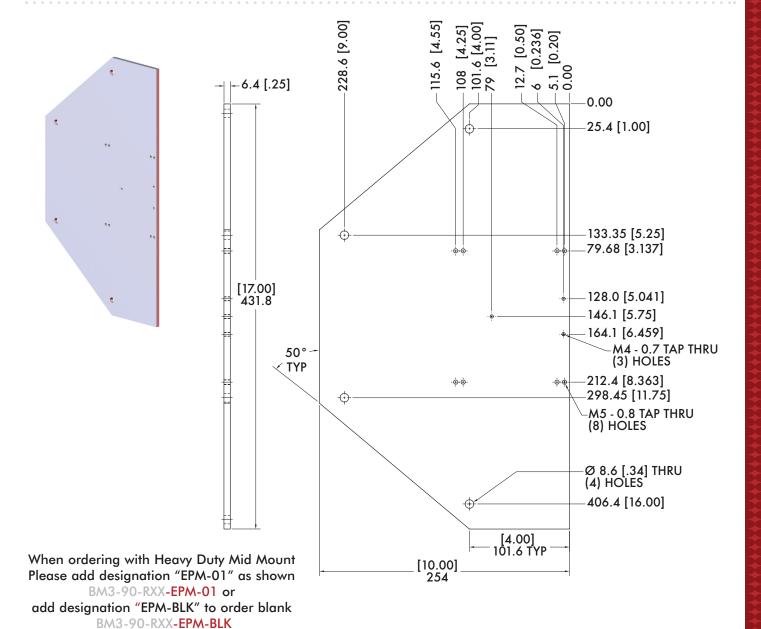


Specifications:Material: Aluminum

BM3-EPM Accessory Mount Plate

Features:

- Mount directly to the BM3-90 Heavy Duty Mid-Mount Assembly.
- Used to mount pneumatic manifolds and electric proximity blocks.





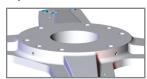


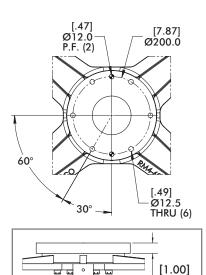
BODYBUILDER™ MID MOUNT BOLT PATTERNS

BodyBuilder™ Octagonal Tooling | Robot Interface Bolt Patterns

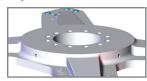


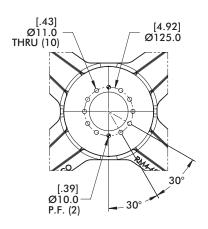
R01 (Ø200mm Bolt Circle)



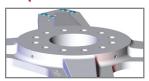


R02 (Ø125mm Bolt Circle)

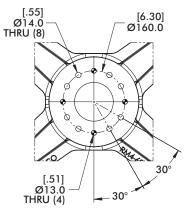




R03 (Ø160mm Bolt Circle)



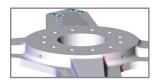
Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"

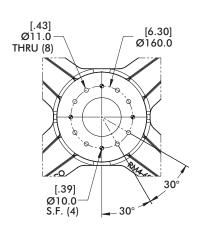


R04 (Ø160mm Bolt Circle)

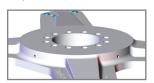
25.4

BM3-90 Adapter

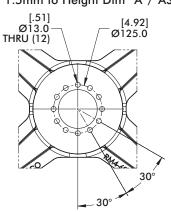




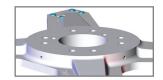
R05 (Ø125mm Bolt Circle)

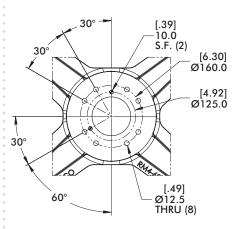


Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"



R06 (Ø125/160mm Bolt Circle)





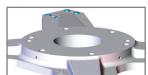


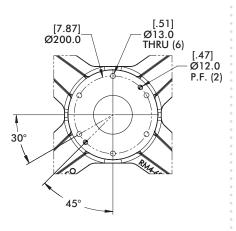


BODYBUILDER™ MID MOUNT BOLT PATTERNS

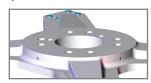
BodyBuilder™ Octagonal Tooling | Robot Interface Bolt Patterns

R07 (Ø200mm Bolt Circle)

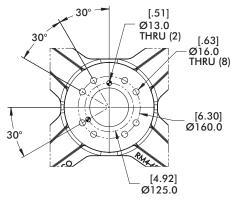




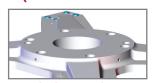
R08 (Ø125/160mm Bolt Circle)



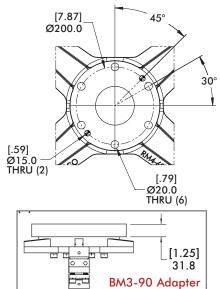
Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"



R09 (Ø200mm Bolt Circle)



Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"

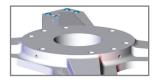


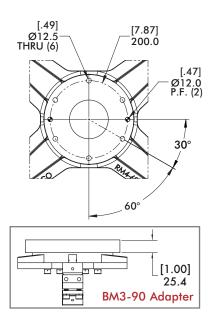
R10 (Ø200mm Bolt Circle)

[1.25]

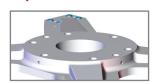
31.8

BM3-90 Adapter

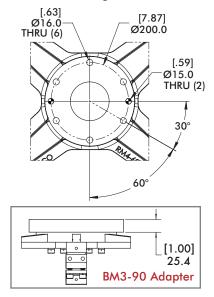




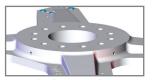
R11 (Ø200mm Bolt Circle)



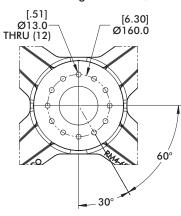
Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"



R12 (Ø160mm Bolt Circle)



Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"



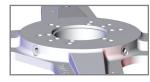


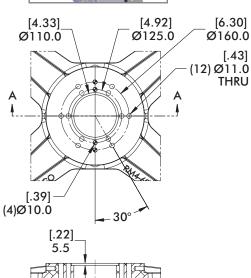
BODYBUILDER™ MID MOUNT BOLT PATTERNS

BodyBuilder™ Octagonal Tooling | Robot Interface Bolt Patterns

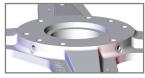


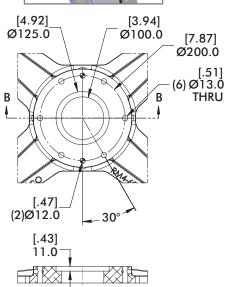
R13 (Ø125/160mm Bolt Circle) (Ø110mm Pilot, 5.5mm Deep)



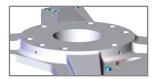


R14 (Ø200mm Bolt Circle) (Ø125mm Pilot, 11mm Deep)

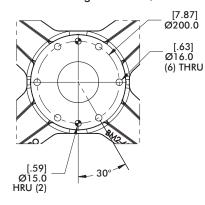


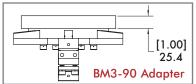


R16 (Ø200mm Bolt Circle)

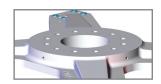


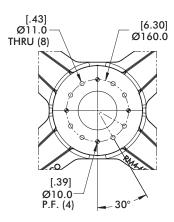
Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"





R17 (Ø160mm Bolt Circle)





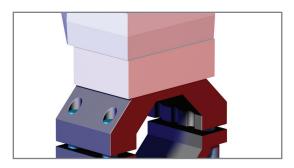


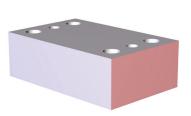


BODYBUILDER™ MID MOUNT RISERS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

RM4-60 Heavy Duty Mid Mount Assembly - 1.00" Riser/Spacer





[.38] [2.36] [.35]9.7 60 Ø8.8 [.59] 15 [2.00][1.18]50.8 30 Ø6MM S.F. (2) [3.13] [.41] 79.4 10.4 [1.00] 25.4

When ordering with Heavy Duty Mid Mount add designation (S) as shown:

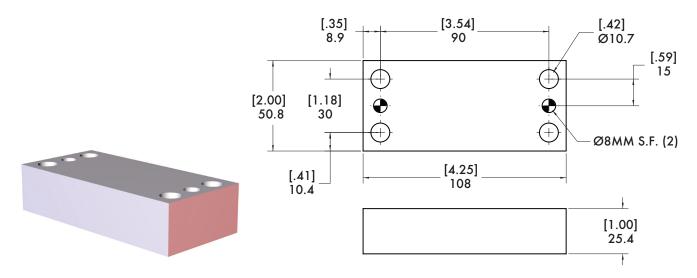
RM4-60-RXX-S

To order Riser separately use Model Number.

Riser for	Model	Weight
RM4-45/60	TPMS- 60-BM2 -10R	.26 kg [.56 lb]

Specifications:Material: Aluminum

BM3-90 Heavy Duty Mid Mount Assembly - 1.00" Riser/Spacer



When ordering with Heavy Duty Mid Mount add designation (S) as shown:

BM3-90-RXX-S

To order Riser separately use Model Number.

Model Number Weight
TPMS-90-BM3-10R .34 kg [.76 lb]

Specifications: Material: Aluminum



BODYBUILDER™ HOLD TABLE

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



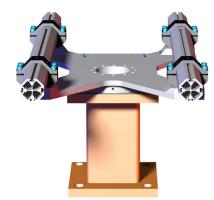
HTW 6" SQ. Pedestal Hold Table Weldment

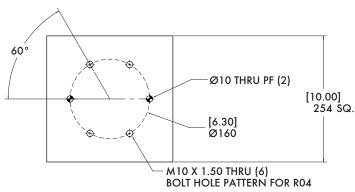
Features:

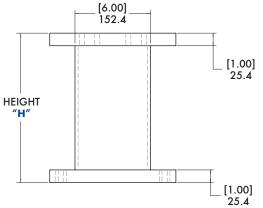
 Pedestal Hold Table Weldment when used in conjunction with Mid Mount assemblies serves as a pedestal base for a robust parts nest.

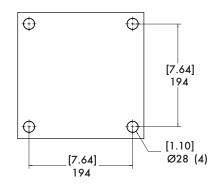
Specifications:

Material: Steel











CPI-HTW-"H" HOLD TABLE WELDMENT				
"H"	Model Number	Weight		
250	CPI-HTW-250	32.43 kg		
		[71.30lb] 33.75 kg		
300	CPI-HTW-300	[74.40lb]		
350	CPI-HTW-350	35.16 kg		
		[77.50lb]		
400	CPI-HTW-400	36.56 kg		
		[80.60lb] 37.97 kg		
450 CPI-HTW-450	CPI-HTW-450	[83.70lb]		
		39.37 kg		
500	CPI-HTW-500	[86.81lb]		
550	6DL 11714/ 550	40.78 kg		
550	CPI-HTW-550	[89.91lb]		
600	CPI-HTW-600	42.19 kg		
000		[93.01lb]		
650	CPI-HTW-650	43.59 kg		
		[96.11lb]		
700	CPI-HTW-700	45.00 kg		
		[99.21lb] 46.41 kg		
750	CPI-HTW-750	[102.31lb]		
800 C		47.81 kg		
	CPI-HTW-800	[105.41lb]		
050	CDI LITW OSA	49.22 kg		
850	CPI-HTW-850	[108.51lb]		
900	CPI-HTW-900	50.62 kg		
		[111.61lb]		





BODYBUILDER™ HOLD TABLE

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

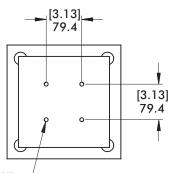
HTW-4 4" SQ. Pedestal Hold Table Weldment



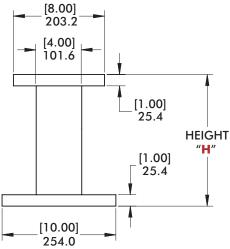
Specifications: Material: Steel

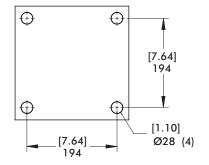
Features:

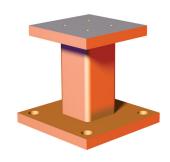
 Pedestal Hold Table Weldment when used in conjunction with 45mm or 60mm flange and end mount assemblies serves as a pedestal base for a robust parts nest.



M10 X 1.50 THRU (6) HOLE PATTERN FOR TBC-60-00 AND TBC-45-00







CPI-HTW-"H"-4 HOLD TABLE WELDMENT				
"H"	Model Number	Weight		
250	CPI-HTW-250-4	24.02 kg [52.97lb]		
300	CPI-HTW-300-4	24.93 kg [54.96lb]		
350	CPI-HTW-350-4	25.83 kg [56.95lb]		
400	CPI-HTW-400-4	26.73 kg [58.94lb]		
450	CPI-HTW-450-4	27.63 kg [60.93lb]		
500	CPI-HTW-500-4	28.54 kg [62.92lb]		
550	CPI-HTW-550-4	29.44 kg [63.82lb]		
600	CPI-HTW-600-4	30.35 kg [66.90lb]		
650	CPI-HTW-650-4	31.25 kg [68.89lb]		
700	CPI-HTW-700-4	32.15 kg [70.88lb]		
750	CPI-HTW-750-4	33.05 kg [72.87lb]		
800	CPI-HTW-800-4	33.96 kg [74.87lb]		
850	CPI-HTW-850-4	34.86 kg [76.86lb]		
900	CPI-HTW-900-4	35.76 kg [78.85lb]		

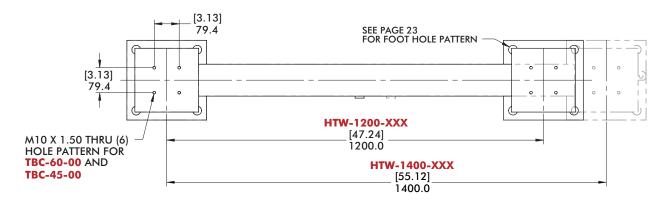


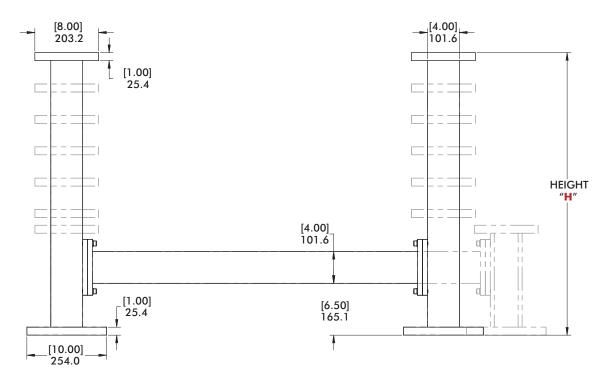
BODYBUILDER™ HOLD TABLE

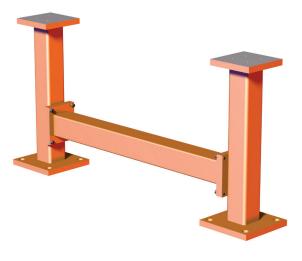
BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



HTW-1200/1400 Pass-Thru Hold Table Weldment







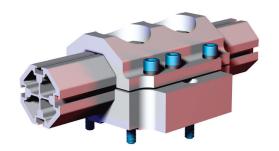
CPI-"MODEL"-"H" PASS THROUGH TABLE WELDMENT				
" H "	"Model"	Weight	"Model"	Weight
350	HTW-1200	84.62 kg [186.55lb]	HTW-1400	88.39 kg [194.87lb]
400	HTW-1200	86.42 kg [190.53lb]	HTW-1400	90.02 kg [198.85lb]
500	HTW-1200	90.04 kg [198.50lb]	HTW-1400	93.81 kg [206.82lb]
600	HTW-1200	93.65 kg [206.46lb]	HTW-1400	97.42 kg [214.78lb]
700	HTW-1200	97.26 kg [214.42lb]	HTW-1400	101.04 kg [222.74lb]
800	HTW-1200	100.87 kg [222.39lb]	HTW-1400	104.65 kg [230.71lb]
900	HTW-1200	104.49 kg [230.35lb]	HTW-1400	108.26 kg [238.67lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

ATI-151-90HD-60BB 60mm Mid Mount

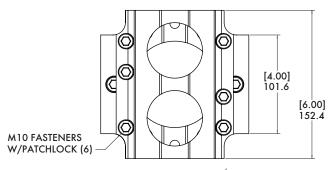


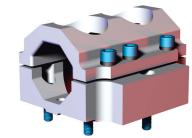
Specifications:

Max. Static Product Load: 746 Nm [550 ft-lb]] Material: Aluminum

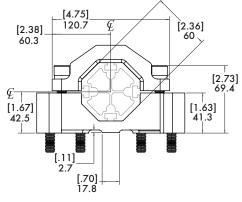
Features:

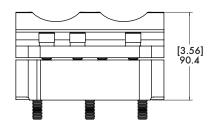
Can be used as direct robot interface.

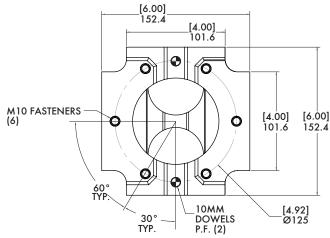




Fasteners included, Dowels not included







Model Number

Weight

CPI-ATI-151-90HD-60BB 3.22 kg [7.10 lb]







ATI-151-90HD-90BB 90mm Mid Mount

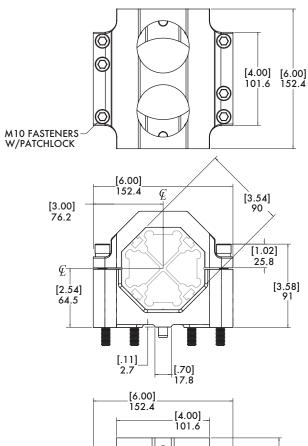
Features:

Can be used as direct robot interface.

Specifications:

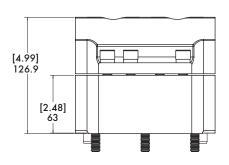
Max. Static Product Load: 1355 Nm [1000 ft-lb] Material: Aluminum

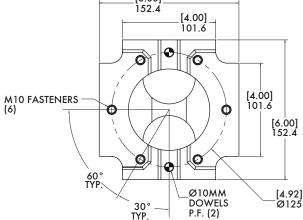






Fasteners and Dowels Included





 Model Number
 Weight

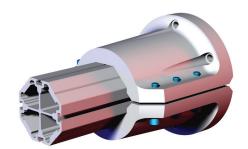
 CPI-ATI-151-90HD-90BB
 2.89 kg [6.38 lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

CL-90B-160F 90mm End Mount

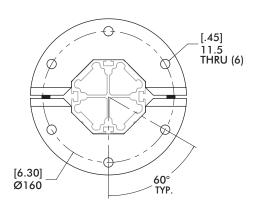


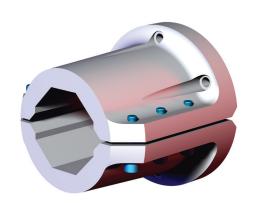
Specifications:

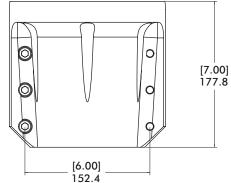
Max. Static Clamp Load: 746 Nm [550 ft-lb] Material: Aluminum

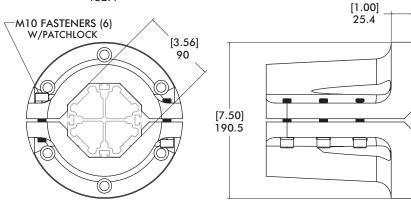
Features:

Can be used as direct robot interface.









Model Number Weight

CPI-CL-90B-160F 5.91 kg [13.04 lb]



BODYBUILDER™ BAYONETS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



RDCF-60B 60mm BodyBuilder™ Bayonet

Features:

- Used in conjunction with Quick Disconnect Housing to provide an efficient method for changing tools manually.
- Two, hardened alignment pins allow quick and accurate installation into the housing.
- Optional 4-port air and electric available.

Specifications:

Max. Static Product Load: 746 Nm [550 ft-lb]

Material: Body: Aluminum

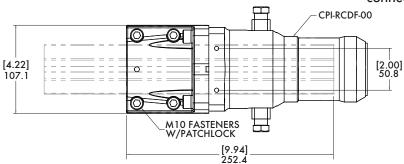
Pins: Steel

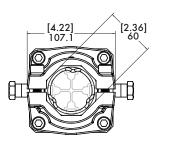


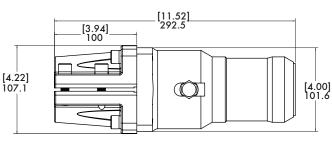
Used in conjunction with Quick Disconnect Housing to provide an efficient method for changing tools manually.

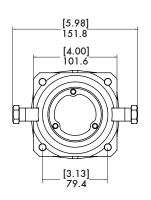


Optional 4-port air and electric connections available.









Model Number

Weight

CPI-RDCF-60B-00-00-X 3.16 kg [6.96 lb]



BODYBUILDER™ STRUCTURE END MOUNT ASSEMBLIES

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

RDN-25-6 Manual Quick Disconnect Housing



Specifications:

Max. Static Product Load: 746 Nm [550 ft-lb] Material:

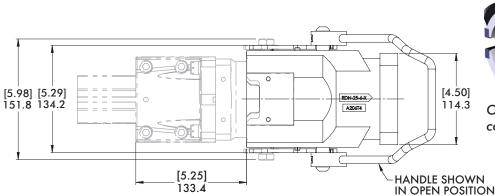
Body: Aluminum Knuckles: Brass

Handle and Hooks: Steel Inserts: Urethane

Features:

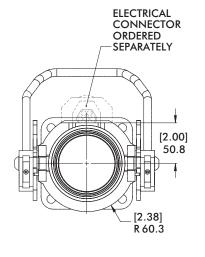
- Actuation of handle allows quick and accurate installation by pulling the bayonet into a fixed position within the housing.
- The internal rings eliminate vibration and seat the bayonet into a clamped position.
- Hardened steel retainer slots reduce wear and extend product life.

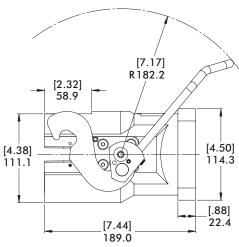
Used in conjunction with 60 mm BodyBuilder™ Bayonet to provide an efficient method for changing tools manually.

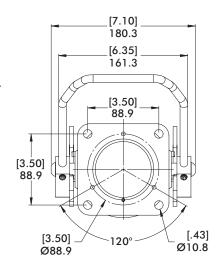




Optional 4-port air and electric connections available.







Model Number CPI-RDN-25-6

Weight 4.00 kg [8.90 lb]



BODYBUILDER™ ALIGNMENT SYSTEM

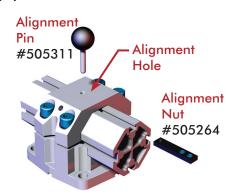
BodyBuilder™ Octagonal Tooling | Explaining the Patented Alignment System



BodyBuilder[™] Robotic Tooling System offers a patented alignment system, ensuring that all BodyBuilder[™] components can be adjusted to the original set-up position.

Once the BodyBuilder™ structure bracket mount is secured into place during set-up, insert the alignment nut into the octagonal boom channel groove.

Be sure the alignment nut is inserted so that when it is slid under the bracket mount, the set screws can still be accessed outside the bracket mount as shown.



Slide the alignment nut along the boom groove and underneath the bracket mount until the hole in the block and the appropriate calibration hole in the bracket mount is aligned visual.

Insert the alignment pin into the alignment hole of the bracket mount, through the alignment nut until it stops in the groove of the boom channel.



With the alignment pin in place, the alignment nut should not move. Secure bracket mount in the channel groove by tightening the two set screws. Remove alignment pin as it is used as a probe for alignment purposes only.



The alignment nut remains in place even when the bracket mount is removed.

To order replacement alignment pin or nut, please use the following order numbers:

Alignment Pin #505311, Alignment Nut #505264



To Replace the Bracket mount, place the assembled bracket mount on the Bodybuilder™ boom until the alignment holes are visually aligned. Insert the alignment pin to secure bracket mount in place, and tighten the fasteners.

Remove the alignment pin and continue tightening the fasteners to specified torque values.



U.S. PATENT 6,349,912





BODYBUILDER™ CROSS CLAMPS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

CLM-30B-30B 30mm to 30mm (Micro) Transition Bracket Assembly

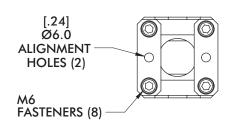


Specifications:

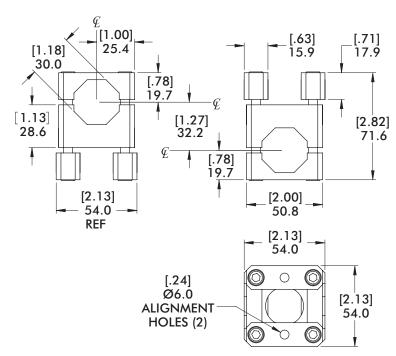
Max. Static Clamp Load: 102 Nm [75 ft-lb] Material: Aluminum

Features:

- Connects (2) 30mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.









Weight

.24 kg [.54 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

30B-30B 30mm to 30mm Transition Bracket Assembly

Features:

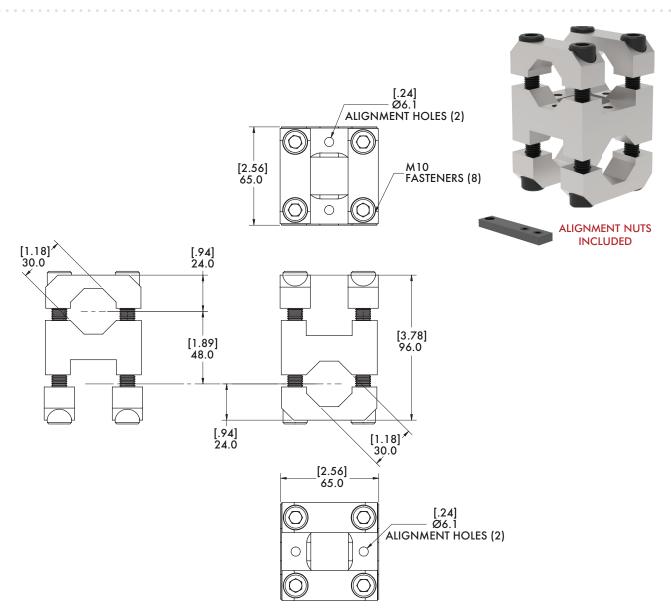
- Connects (2) 30mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.

Specifications:

Max.Static Clamp Load: 30mm: 271 Nm [200 ft-lb]

Material: Aluminum





Model Number	
M-30B-30B-M	



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



30B-45B 30mm to 45mm Transition Bracket Assembly

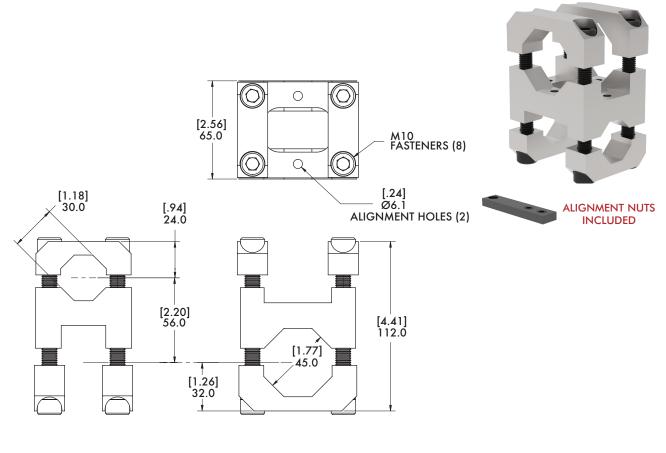
Specifications:

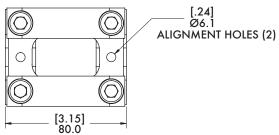
Max. Static Clamp Load: 45mm: 475 Nm [350 ft-lb] 30mm: 271 Nm [200 ft-lb] Material: Aluminum

Features:

- Connects 30mm and 45mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.









Weight 1.00 kg [2.20 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

45B-45B 45mm to 45mm Transition Bracket Assembly

HOH BIUCKEI ASSEHIDI

Connects (2) 45mm extrusions perpendicular to each other.

 Lightweight, high-strength aluminum design

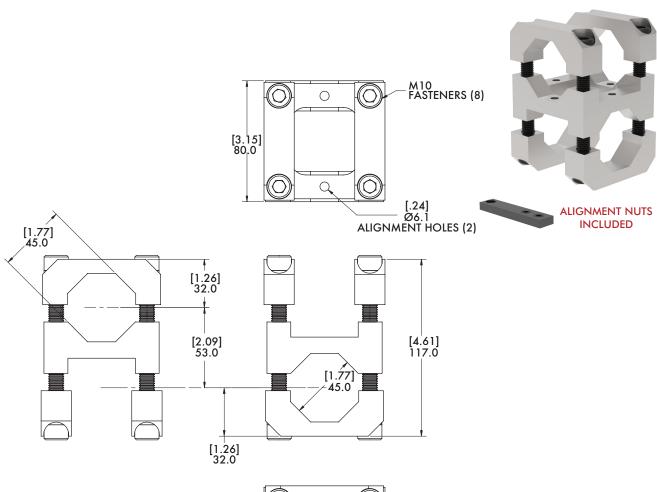
Specifications:

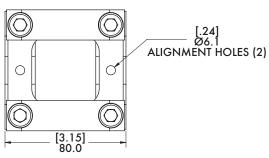
Max. Static Clamp Load: 45mm: 475 Nm [350 ft-lb]

Material: Aluminum









Model Number M-45B-45B-M Weight 1.05 kg [2.31 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



30B-60B 30mm to 60mm Transition Bracket Assembly

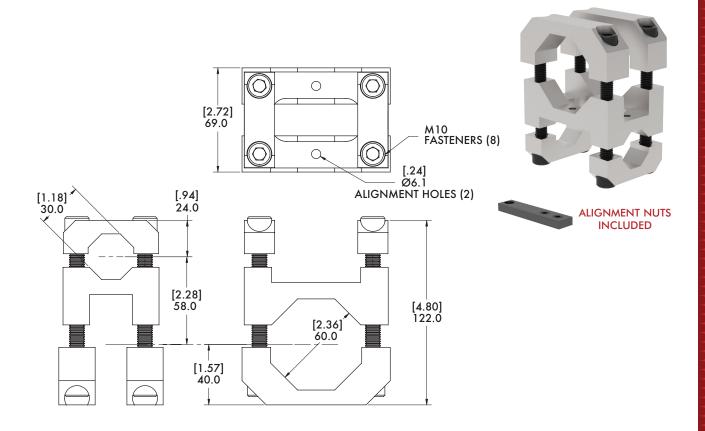
Specifications:

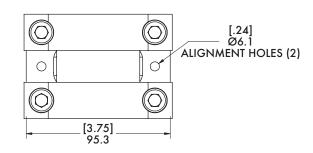
Max. Static Clamp Load: 60mm: 746 Nm [550 ft-lb] 30mm: 271 Nm [200 ft-lb] Material: Aluminum

Features:

- Connects 30mm and 60mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.









Weight

1.13 kg [2.50 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

45B-60B 45mm to 60mm Transition Bracket Assembly

Features:

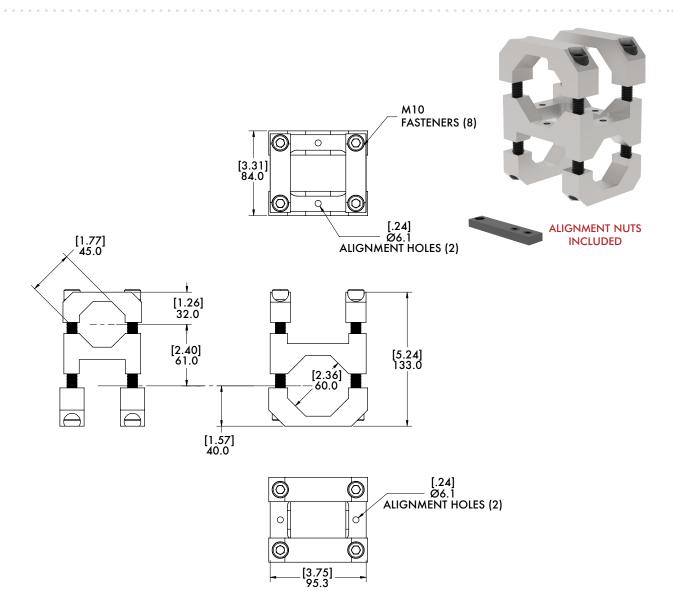
- Connects 45mm and 60mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.

Specifications:

Max. Static Clamp Load: 60mm: 746 Nm [550 ft-lb] 45mm: 475 Nm [350 ft-lb] Material: Aluminum







Model Number M-45B-60B-M Weight 1.23 kg [2.70 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



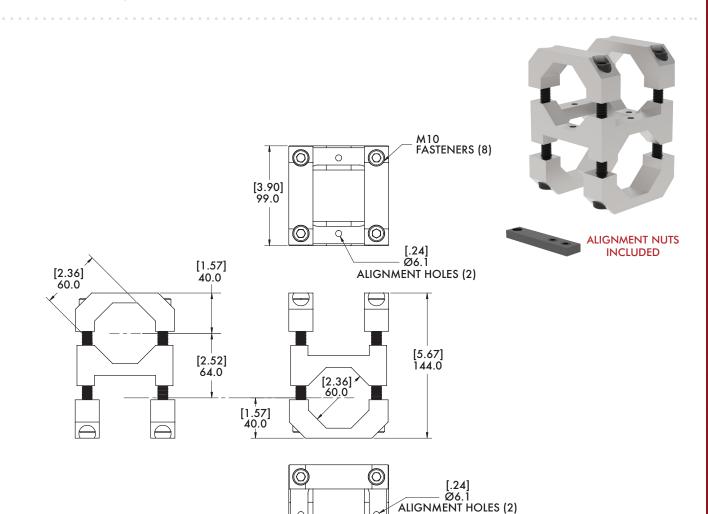
60B-60B 60mm to 60mm Transition Bracket Assembly

Specifications:

Max. Static Clamp Load: 60mm: 746 Nm [550 ft-lb] Material: Aluminum

Features:

- Connects (2) 60mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design



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BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

30B-90B 30mm to 90mm Transition Bracket Assembly

Features:

- Connects 30 and 90mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.

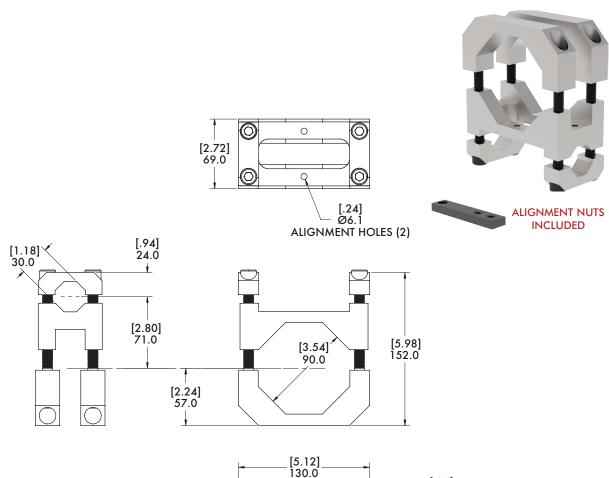
Specifications:

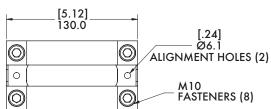
Max. Static Clamp Load: 30mm: 271 Nm [200 ft-lb] 90mm: 746 Nm [550 ft-lb]

Material: Aluminum









Model Number M-30B-90B-M

Weight 1.78 kg [3.93 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



45B-90B 45mm to 90mm Transition Bracket Assembly

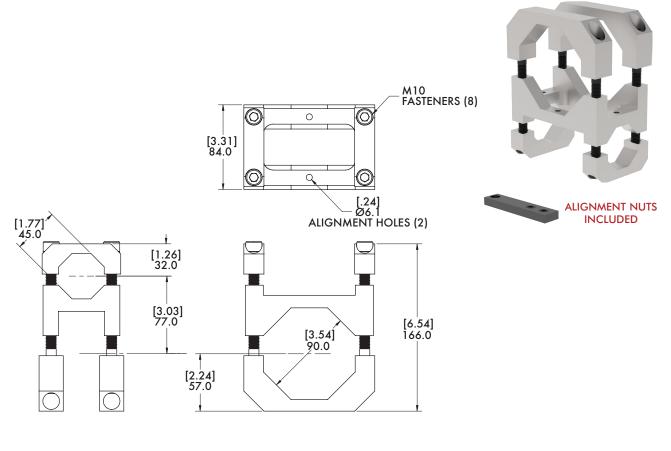
Specifications:

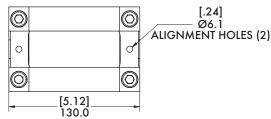
Max. Static Clamp Load: 45mm: 475 Nm [350 ft-lb] 90mm: 746 Nm [550 ft-lb] Material: Aluminum

Features:

- Connects 45 and 90mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.









Weight 1.91 kg [4.21 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

60B-90B 60mm to 90mm Transition Bracket Assembly

Body (*) Builder

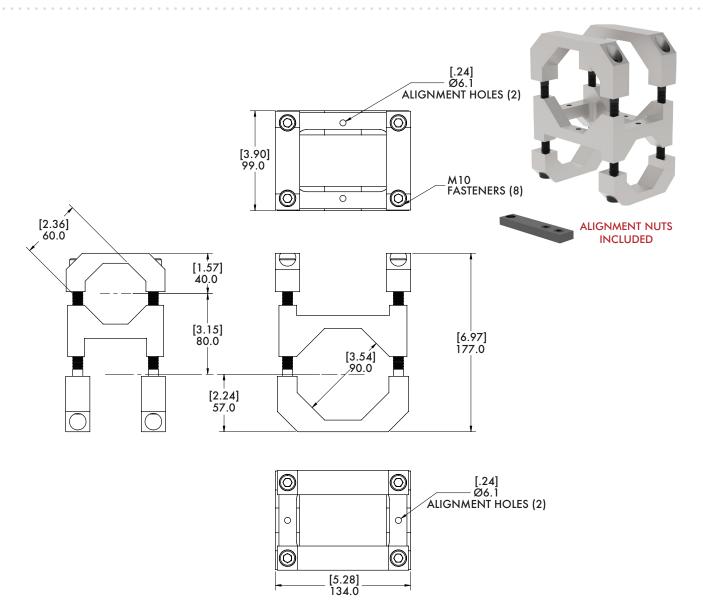
Features:

- Connects 60mm and 90mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.

Specifications:

Maximum Clamp Load: 60mm and 90mm: 746 Nm [550 ft-lb] Material: Aluminum







Weight 2.25 kg [4.97 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



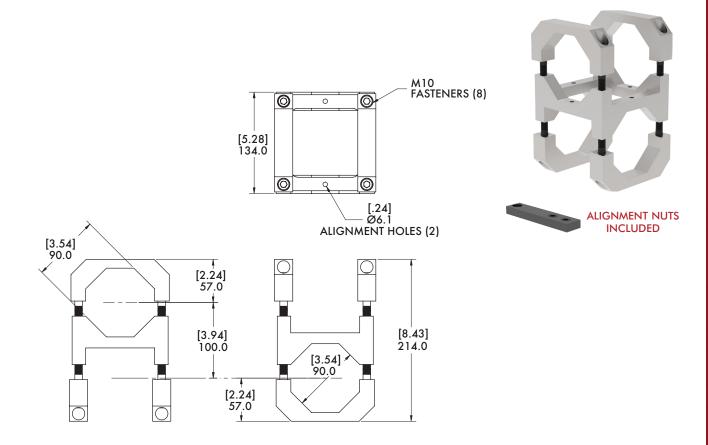
90B-90B 90mm to 90mm Transition Bracket Assembly

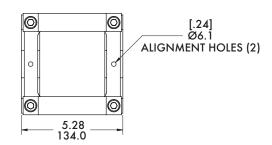
Specifications:

Max. Static Clamp Load: 746 Nm [550 ft-lb] Material: Aluminum

Features:

- Connects (2) 90mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.









BODYBUILDER™ SQUARE CLAMPS

BodyBuilder™ Octagonal Tooling | Octagon to Round Transition Block Assembly



Features:

- Connects BodyBuilder[™] extrusion and round tubing perpendicular to each other.
- Lightweight, high-strength aluminum design.

Specifications:

Material: Aluminum

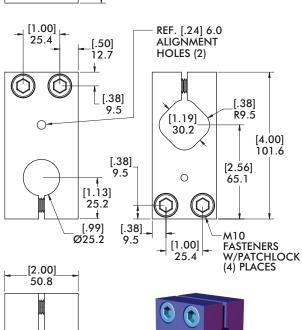


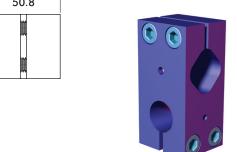
30B-25M 30mm Octagon to 25mm Round

Specifications:

Max. Static Clamp Load: 407 Nm [300 ft-lb]







Model Number M-30B-25M-M

Weight

.50 kg [1.10 lb]

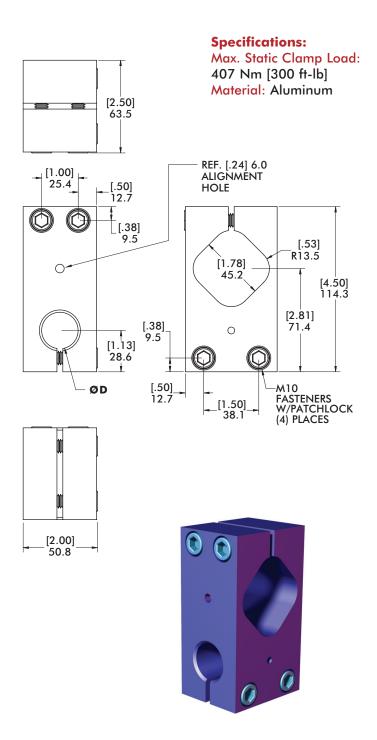




BODYBUILDER™ SQUARE CLAMPS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

45B-25M (-10E) 45mm Octagon to 25mm or 1 in. Round



Model Number	Weight	ØD
M-45B-25M-M	.70 kg [1.54 lb]	25mm
M-45B-10E-M	.70 kg [1.54 lb]	1 in.

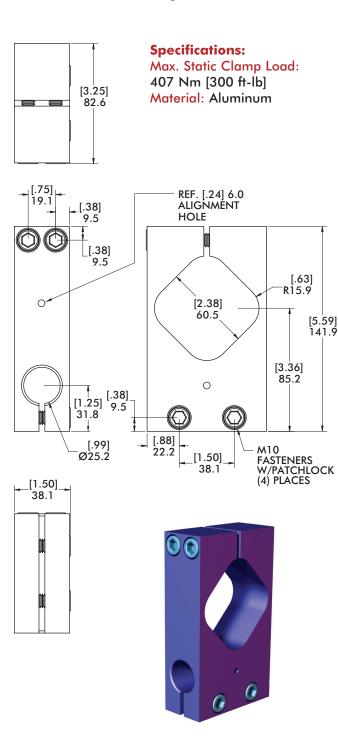


TRANSITION SQUARE CLAMPS

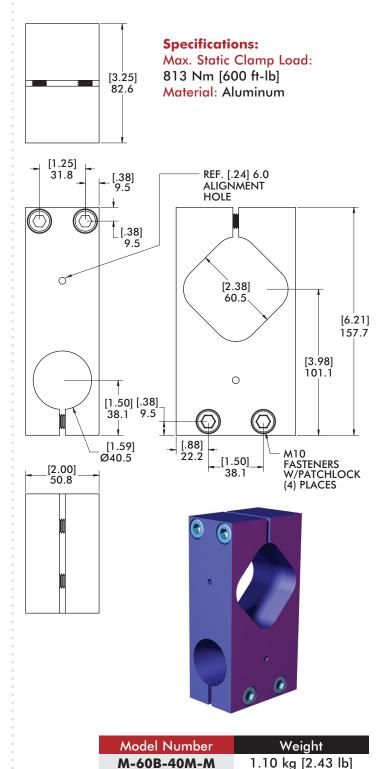
BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



60B-25M 60mm Octagon to 25mm Round



60B-40M 60mm Octagon to 40mm Round





Model Number

M-60B-25M-M

Weight

.78 kg [1.72 lb]

BODYBUILDER™ END EFFECTOR SYSTEM Notes



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

CLM-30B-50 30mm Octagon to Ø50"(in) Round Transition Bracket Assembly

Body #Builder

Features:

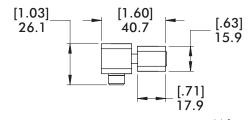
- Connects BodyBuilder[™] extrusion and round tubing perpendicular to each other.
- Lightweight, high-strength aluminum design.

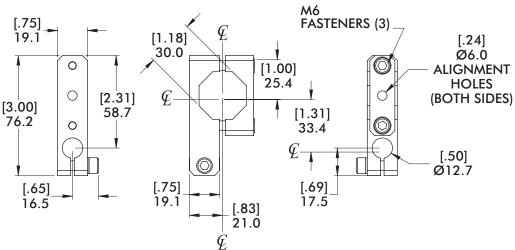
Specifications:

Max. Static Clamp Load: 102 Nm [75 ft-lb] Material: Aluminum









Model Number
CPI-CLM-30B-50-TR

Weight .092 kg [.20 lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

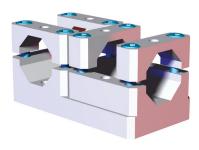
TCAM-30B-30B 30mm to 30mm Octagon (Micro) T-Clamp Bracket Assembly

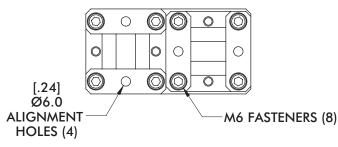
Specifications:

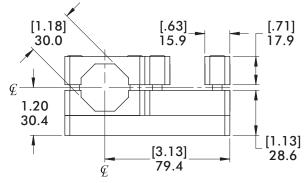
Max. Static Clamp Load: 102 Nm [75 ft-lb] Material: Aluminum

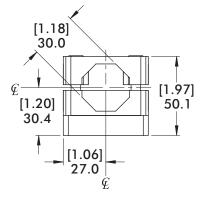
Features:

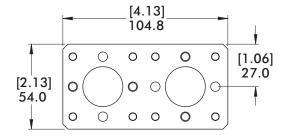
- Connects (2) 30mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.











Model Number

Weight

CPI-TCAM-30B-30B-M

.45 kg [.99 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



TCA-30B-45B 30mm to 45mm Octagon T-Clamp Bracket Assembly

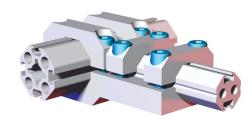
Features:

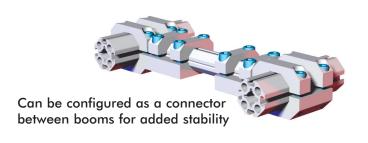
- Connects 30mm and 45mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

Specifications:

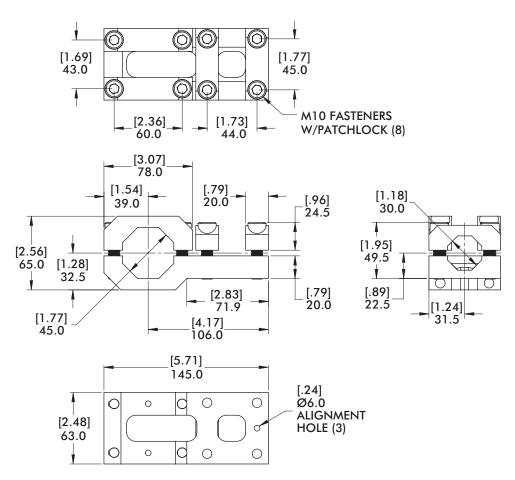
Max. Static Clamp Load: 45mm: 475 Nm [350 ft-lb] 30mm: 271 Nm [200 ft-lb]

Material: Aluminum









Model Number
CPI-TCA-30B-45B

Weight .80 kg [1.76 lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

TCA-30B-60B 30mm to 60mm Octagon T-Clamp Bracket Assembly

Specifications:

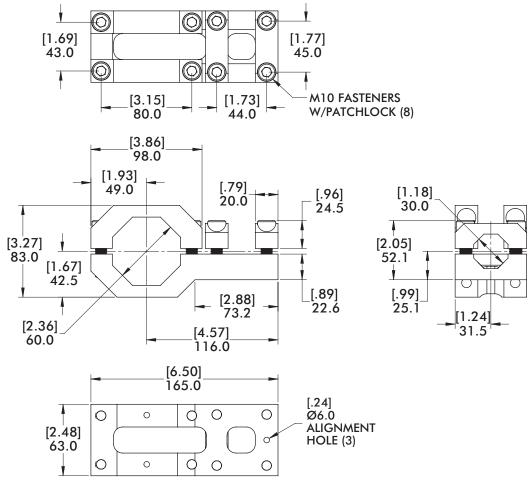
Max. Static Clamp Load: 60mm: 746 Nm [550 ft-lb] 30mm: 271 Nm [200 ft-lb] Material: Aluminum

Features:

- Connects 30mm and 60mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.







Model Number

Weight

CPI-TCA-30B-60B

1.23 kg [2.71 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



TCA-45B-30B 45mm to 30mm Octagon T-Clamp Bracket Assembly

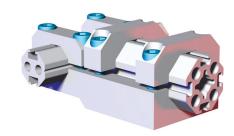
Features:

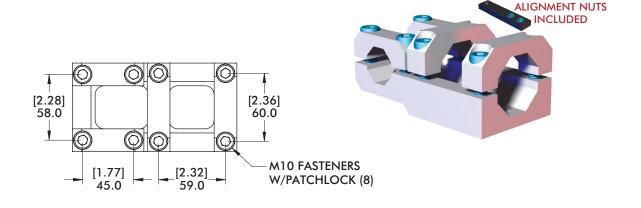
- Connects 45mm and 30mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

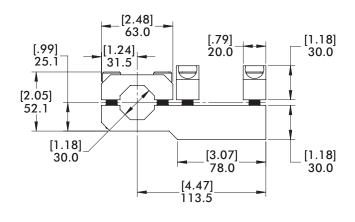
Specifications:

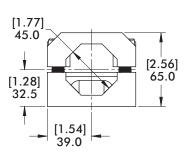
Max. Static Clamp Load: 45mm: 475 Nm [350 ft-lb]

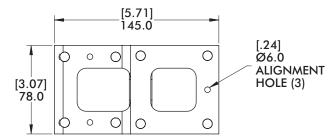
30mm: 271 Nm [200 ft-lb] Material: Aluminum











Model Number
CPI-TCA-45B-30B

Weight .91 kg [2.02 lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

TCA-45B-45B 45mm to 45mm Octagon T-Clamp Bracket Assembly

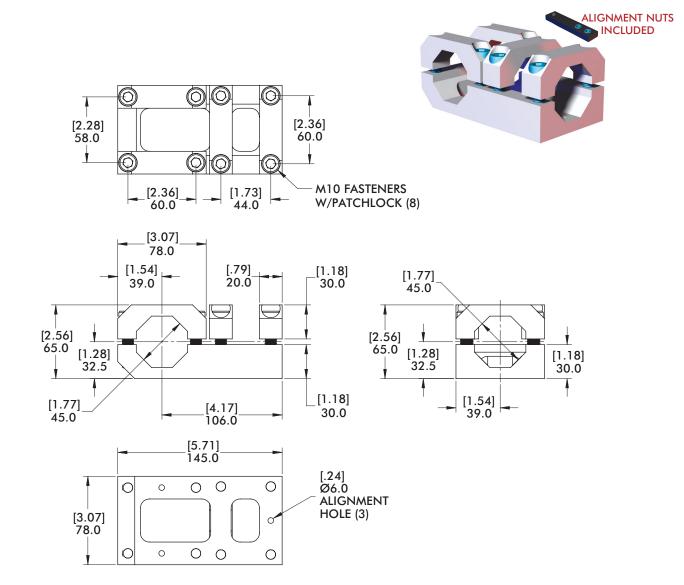


Specifications:

Max. Static Clamp Load: 45mm: 475 Nm [350 ft-lb] Material: Aluminum

Features:

- Connects (2) 45mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.





Weight .95 kg [2.09 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



TCA-45B-60B 45mm to 60mm Octagon T-Clamp Bracket Assembly

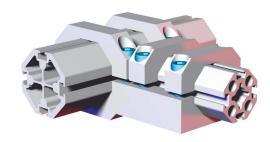
Features:

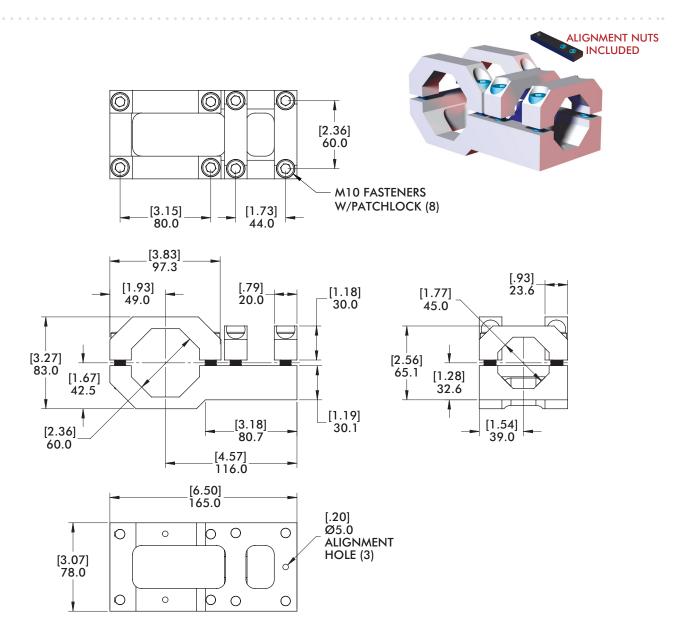
- Connects 45mm and 60mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

Specifications:

Max. Static Clamp Load: 60mm: 746 Nm [550 ft-lb] 45mm: 475 Nm [350 ft-lb]

Material: Aluminum







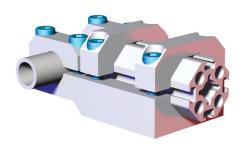
Weight 1.21 kg [2.67lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

TCA-45B-25M 45mm Octagon to 25mm Round T-Clamp Bracket Assembly

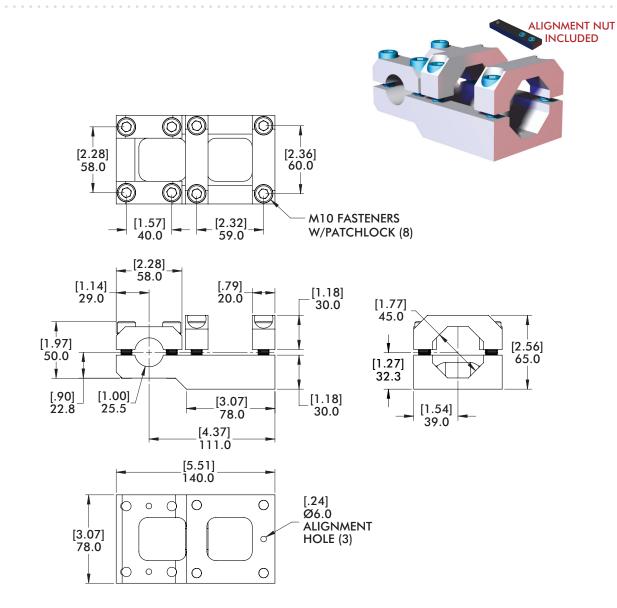


Specifications:

Max. Static Clamp Load: 45mm: 475 Nm [350 ft-lb] 25mm: 271 Nm [200 ft-lb] Material: Aluminum

Features:

- Connects 45mm octagon and 25mm round perpendicular on the same plane.
- Lightweight, high-strength aluminum design.





Weight

.89 kg [1.97lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



TCA-60B-30B 60mm to 30mm octagon T-Clamp Bracket Assembly

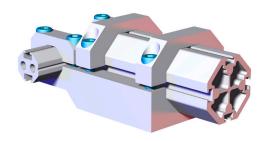
Features:

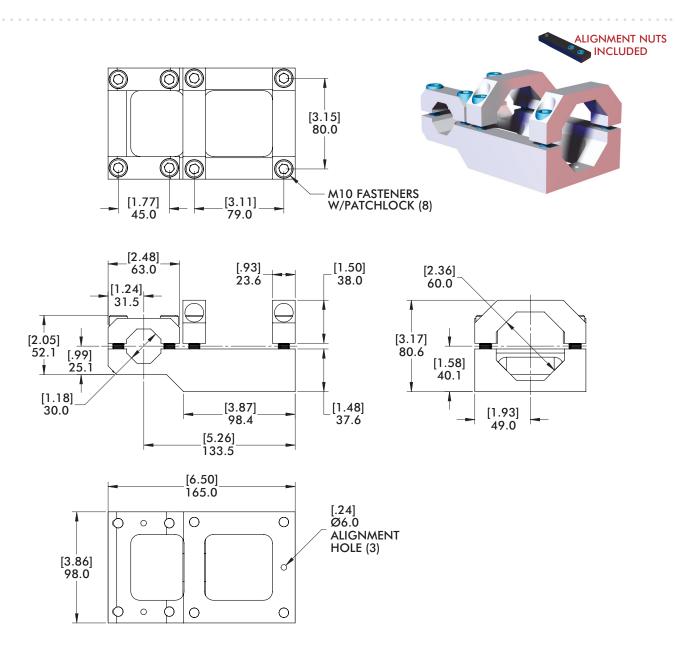
- Connects 60mm and 30mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

Specifications:

Max. Static Clamp Load: 60mm: 746 Nm [550 ft-lb]

30mm: 271 Nm [200 ft-lb] Material: Aluminum







Weight 1.32 kg [2.91 lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

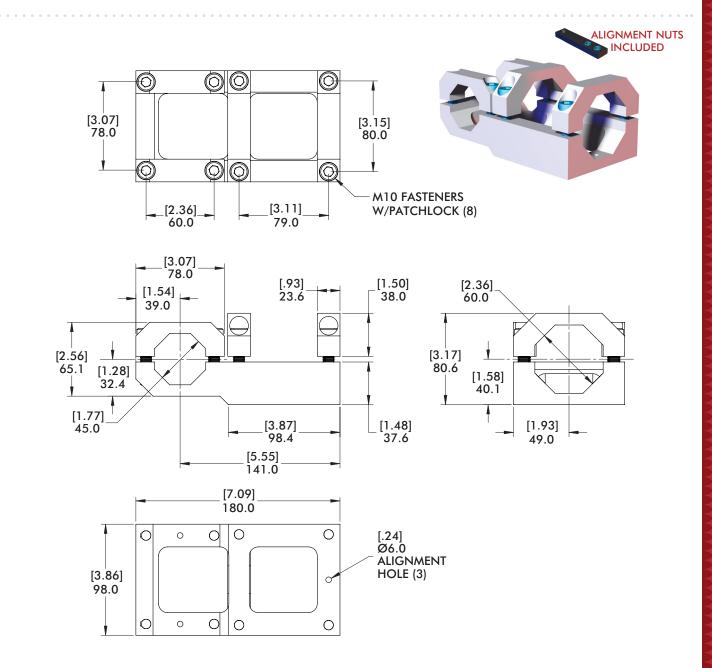
TCA-60B-45B 60mm to 45mm octagon T-Clamp Bracket Assembly

Specifications:

Max. Static Clamp Load: 60mm: 746 Nm [550 ft-lb] 45mm: 475 Nm [350 ft-lb] Material: Aluminum

Features:

- Connects 60mm and 45mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.





Weight 1.45 kg [3.20 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



TCA-60B-60B 60mm to 60mm octagon T-Clamp Bracket Assembly

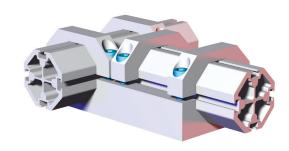
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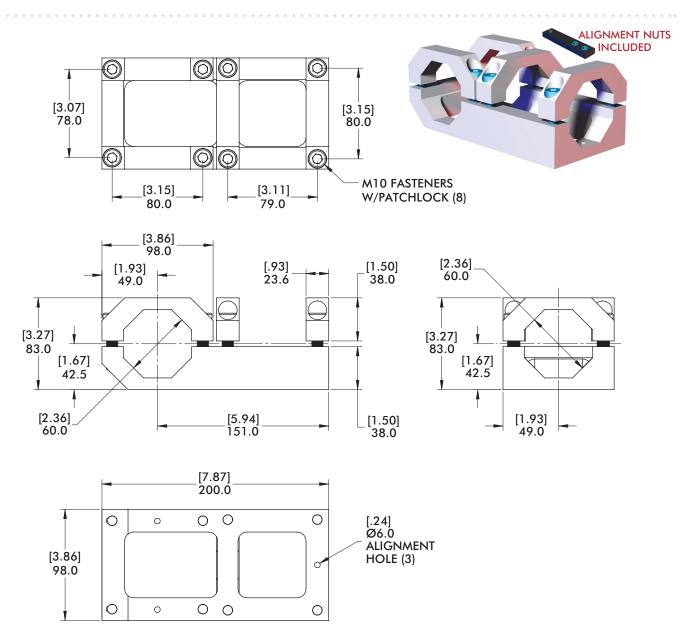
- Connects (2) 60mm octagon extrusions perpendicular on the same plane.
- · Lightweight, high-strength aluminum design.

Specifications:

Max. Static Clamp Load: 60mm: 746 Nm [550 ft-lb]













BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

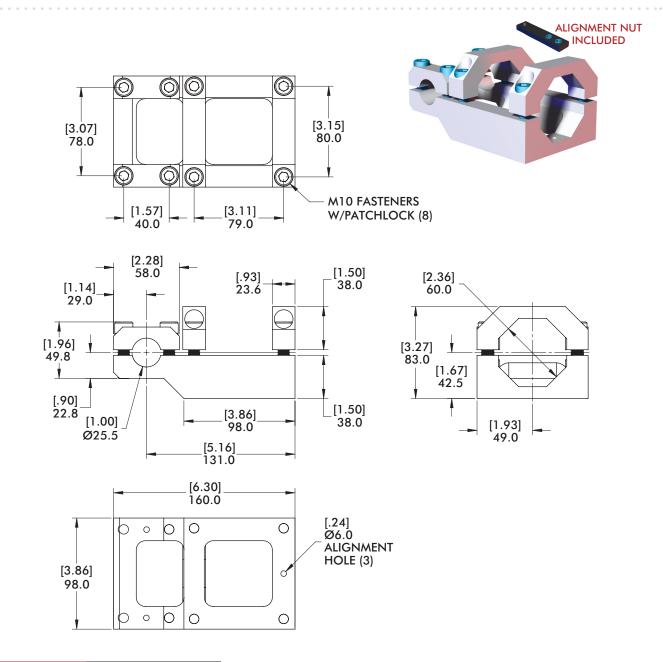
TCA-60B-25M 60mm Octagon to 25mm Round T-Clamp Bracket Assembly

Specifications:

Max. Static Clamp Load: 60mm: 746 Nm [550 ft-lb] 30mm: 271 Nm [200 ft-lb] Material: Aluminum

Features:

- Connects 60mm octagon and 25mm round perpendicular on the same plane.
- Lightweight, high-strength aluminum design.



Model Number
CPI-TCA-60B-25M

Weight 1.25 kg [2.76 lb]

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



TCA-25M-45B 25mm Round to 45mm Octagon T-Clamp Brackets Assembly

Features:

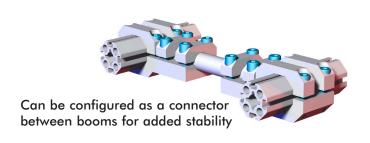
- Connects 25mm round and 45mm octagon perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

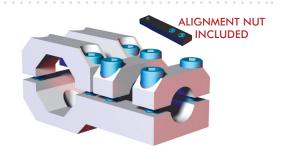
Specifications:

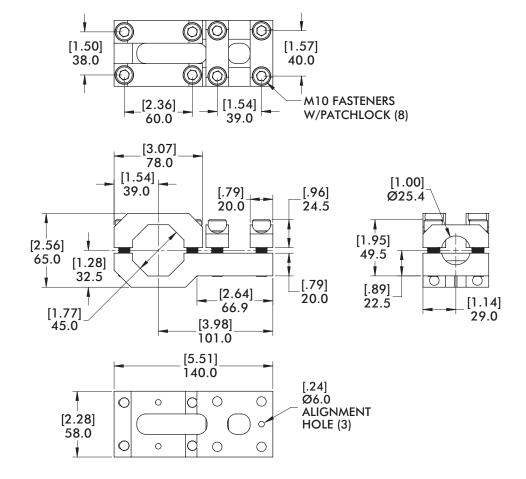
Max. Static Clamp Load: 45mm: 475 Nm [350 ft-lb]

45mm: 4/5 Nm [350 ff-lb] 25mm: 271 Nm [200 ff-lb] Material: Aluminum















BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

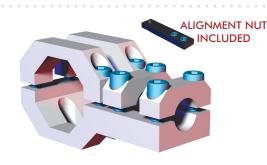
TCA-25M-60B 25mm Round to 60mm Octagon T-Clamp Bracket Assembly

Specifications:

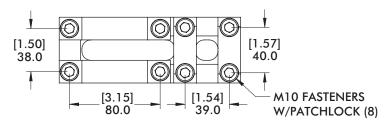
Max. Static Clamp Load: 60mm: 746 Nm [550 ft-lb] 25mm: 271 Nm [200 ft-lb] Material: Aluminum

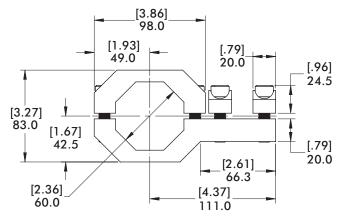
Features:

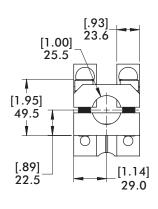
- Connects 25mm round and 60mm octagon perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

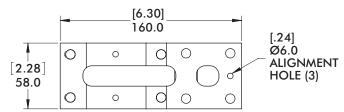












Model Number

Weight

CPI-TCA-25M-60B

.85 kg [1.87 lb]



BODYBUILDER™ ELBOWS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



45° Angular Boom Clamp Brackets

Features:

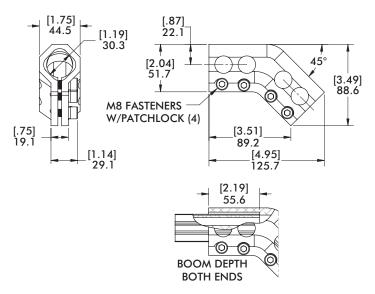
 Mounts (2) Bodybuilder extrusion booms inline at a 45° angle.

Specifications:

Material: Aluminum

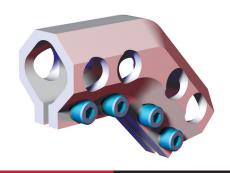


DC-3030B-45 30mm to 30mm 45° External Boom Clamp Brackets



Specifications:

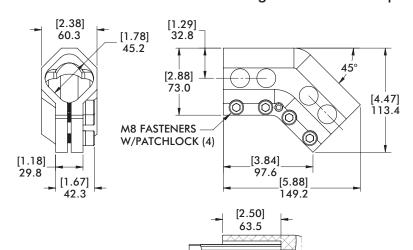
Max. Static Clamp Load: 271Nm [200 ft-lb]



Model Number
CPI-DC-3030B-45

Weight .30 kg [.66 lb]

DC-4545B-45 45mm to 45mm 45° Angular Boom Clamp Brackets



Specifications:

475 Nm [350 ft-lb]

Max. Static Clamp Load:

Model Number
CPI-DC-4545B-45

Weight .64 kg [1.4 lb]



EE-BBR-61

BOOM DEPTH BOTH ENDS



BODYBUILDER™ ELBOWS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

DC-6060B-45 60mm to 60mm 45° Angular Boom Clamp Brackets

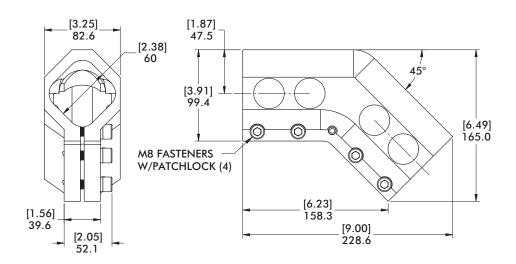


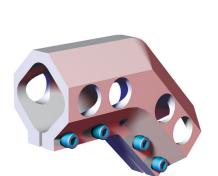
Specifications:

Max. Static Clamp Load: 746 Nm [550 ft-lb] Material: Aluminum

Features:

 Mounts (2) Bodybuilder extrusion booms inline at a 45° angle.



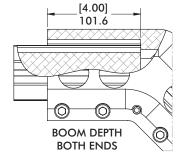


Model Number

Weight

CPI-DC-6060B-45

1.74 kg [3.8 lb]





BODYBUILDER™ MID FLANGE CLAMPS





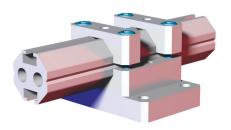
CLM-30B-152F-90 30mm Mid Flange Clamp Mount

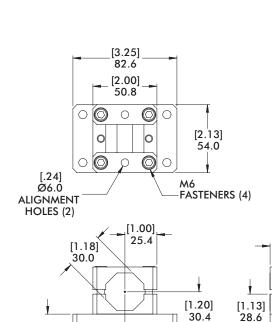
Features:

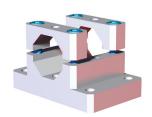
- Mounts 30mm extrusion parallel to the mounting surface.
- Can be used as robot interface when quick-change connector is not required.

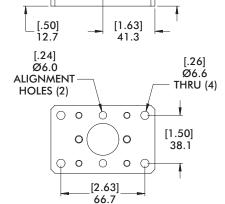
Specifications:

Max. Static Clamp Load: 102 Nm [75 ft-lb] Material: Cast Aluminum









Model Number CPI-CLM-30B-152F-90

[.63] 15.9 [.71] 17.9

[1.97]

50.1

Weight 0.28 kg [.61 lb]

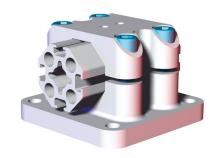




BODYBUILDER™ MID FLANGE CLAMPS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

TBC-45 45mm Mid Flange Clamp Mount

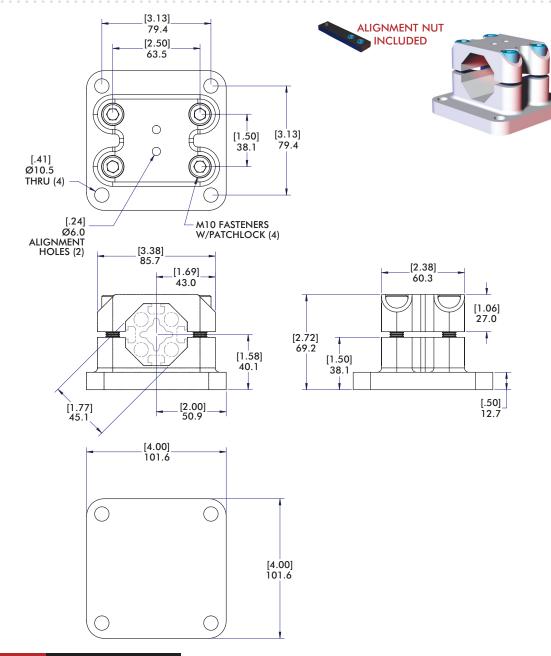


Specifications:

Max. Static Clamp Load: 475 Nm [350 ft-lb] Material: Aluminum

Features:

- Mounts 45mm extrusion parallel to the mounting surface.
- Can be used as robot interface when quick-change connector is not required.



Model Number

Weight

TBC-45-00

0.79 kg [1.74 lb]



BODYBUILDER™ MID FLANGE CLAMPS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



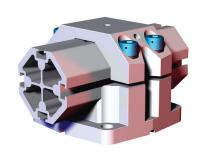
TBC-60 60mm Mid Flange Clamp Mount

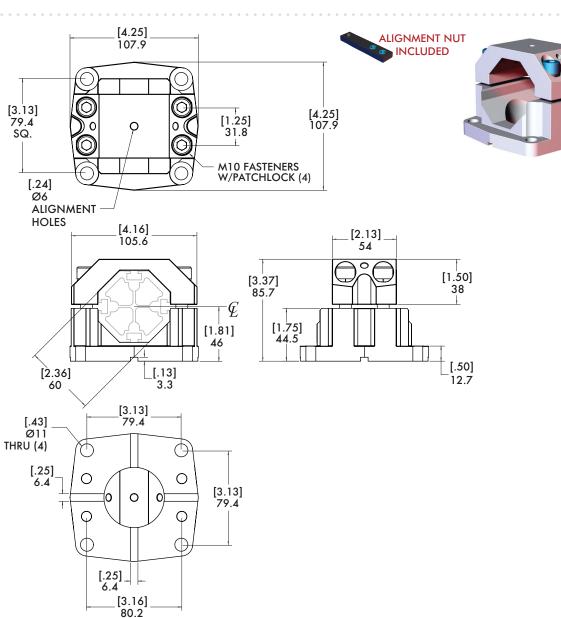
Features:

- Mounts 60mm extrusion parallel to the mounting surface.
- Can be used to mount to robot with an interface plate.
- Cross-key design provides added strength for high-torque applications when used in conjunction with a slot and key mechanism.

Specifications:

Max. Static Clamp Load: 746 Nm [550 ft-lb] Material: Cast Aluminum





Cross Key sold separately: (2) x 540-25388

Model Number	Weight
TBC-60-00	0.92 kg [2.02 lb]





BODYBUILDER™ END FLANGE CLAMPS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

CLM-30B-20F 30mm End Flange Clamp Mount

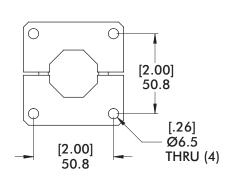


Specifications:

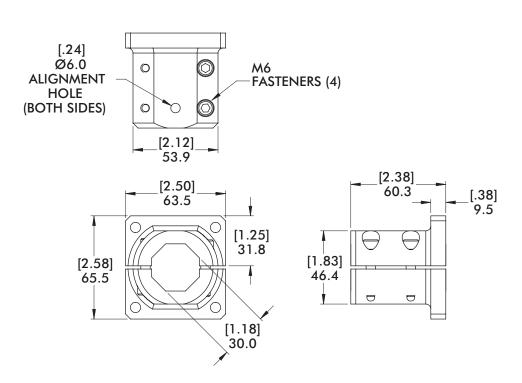
Max. Static Clamp Load: 102 Nm [75 ft-lb] Material: Aluminum

Features:

- Mounts 30mm extrusion 90° to the mounting surface.
- Can be used as robot interface when quick-change connector is not required.









Weight



BODYBUILDER™ END FLANGE CLAMPS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



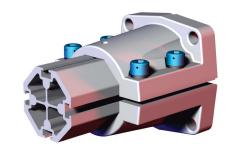
BECC-60 60mm End Flange Clamp Mount

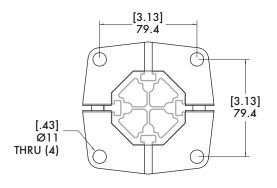
Features:

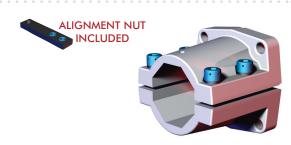
- Mounts 60mm extrusion 90° to the mounting surface.
- Can be used as robot interface when quick-change connector is not required.
- Cross-key design provides added strength for high-torque applications when used in conjunction with a slot and key mechanism.

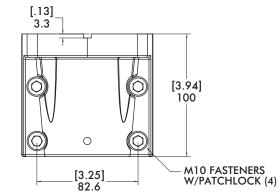
Specifications:

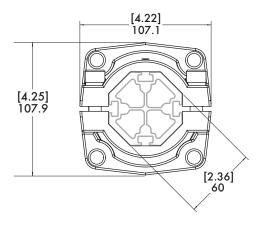
Max. Static Clamp Load: 746 Nm [550 ft-lb] Material: Cast Aluminum

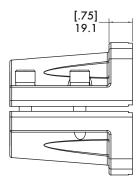












Cross Key sold separately: (2) x 540-25388

Model Number	Weight
BECC-60-00	1.21 kg [2.67 lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

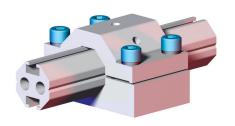
TPM-30 30mm Accessory Mounting Bracket

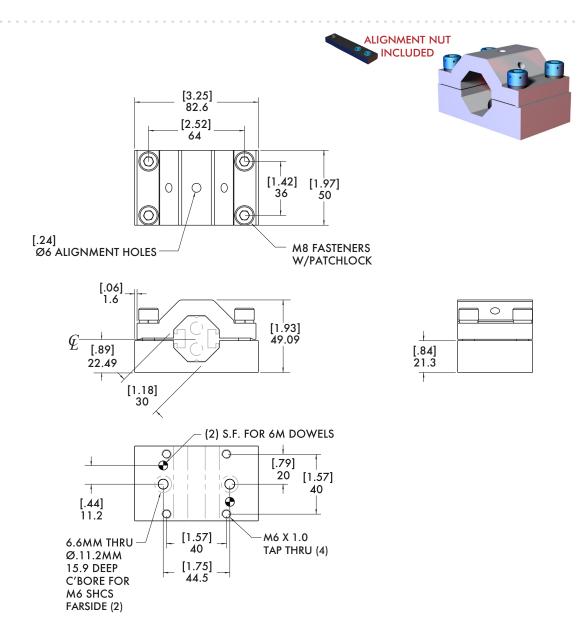
Specifications:

Max. Static Clamp Load: 271 Nm [200 ft-lb] Material: Aluminum

Features:

 Provides a secure attachment point for clamps and pin locators.





Model Number
TPM-30

Weight

.36 kg [.80 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



TPM(S)-45 45mm Accessory Mounting Bracket

Features:

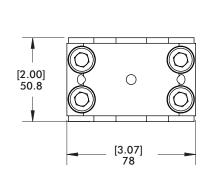
- Provides a secure attachment point for clamps and pin locators.
- Standard NAAMS mounting patterns.

Specifications:

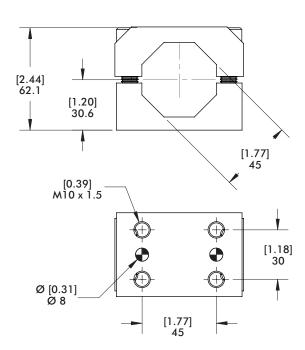
Max. Static Clamp Load: 475 Nm [350 ft-lb] Material:

TPMS-45: Steel TPM-45: Aluminum









Model Number TPM-45 (Aluminum) TPMS-45 (Steel)

Weight
.48 kg [1.28 lb]
1.10 kg [2.90 lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

TPMS-60 60mm Accessory Mounting Bracket.

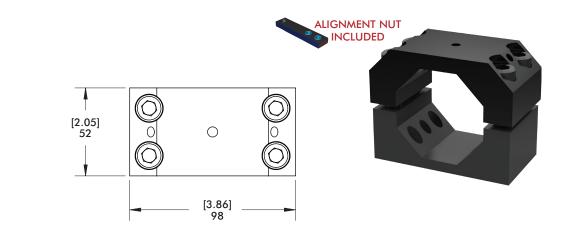


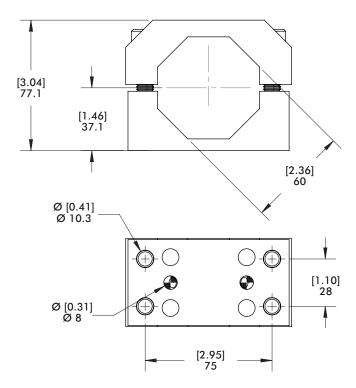
Specifications:

Max. Static Clamp Load: 746 Nm [550 ft-lb] Material: Steel

Features:

- Provides a secure attachment point for clamps and pin locators.
- Standard NAAMS mounting patterns.





Model Number	Weight
TPMS-60	1.3 kg [2.90 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



TPMS-90 90mm Accessory Mounting Bracket

Features:

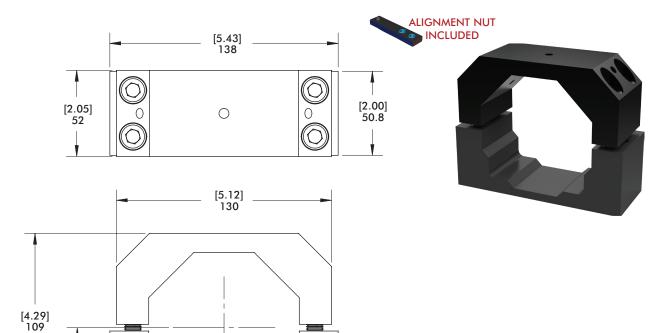
 Provides a secure attachment point for clamps and pin locators.

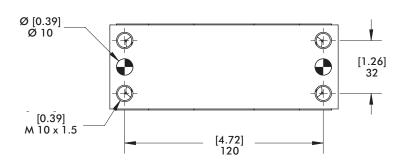
> [2.05] 52

Specifications:

Max. Static Clamp Load: 746 Nm [550 ft-lb] Material: Steel







Model Number	Weight
TPMS-90	1.93kg [4.25lb]





BODYBUILDER™ GRIPPER MOUNTS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

GPC-150-30BBS 30mm Swivel 150 Series Parallel Gripper Mount



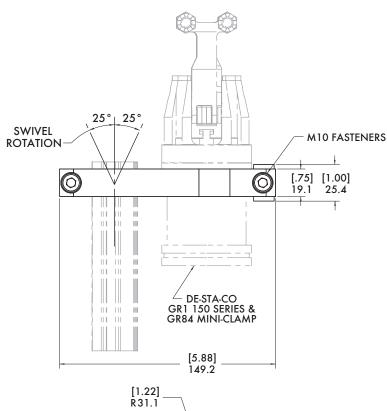
Specifications:

Max. Static Clamp Load: 271 Nm [200 ft-lb] Material:

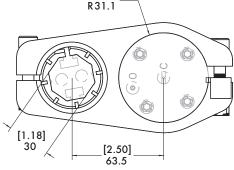
Body: Aluminum Swivel Ball: Steel

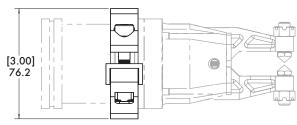
Features:

- Removable grip mount lock allows gripper to be adjusted while continuing to holding it in place.
- Swivel ball allows for ±25° adjustment of swivel rotation.









Model Number

Weight

CPI-GPC-150-30BBS-DC .33 kg [.73 lb]



BODYBUILDER™ GRIPPER MOUNTS





RJM-150-30BBS 30mm End Gripper Mount for 150 Series Gripper

Features:

 Swivel ball allows for ±25° adjustment of swivel rotation.

Specifications:

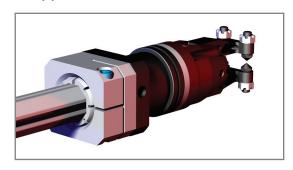
Max. Static Clamp Load: 271 Nm [200 ft-lb]

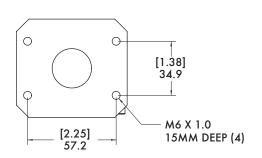
Material:

Housing:

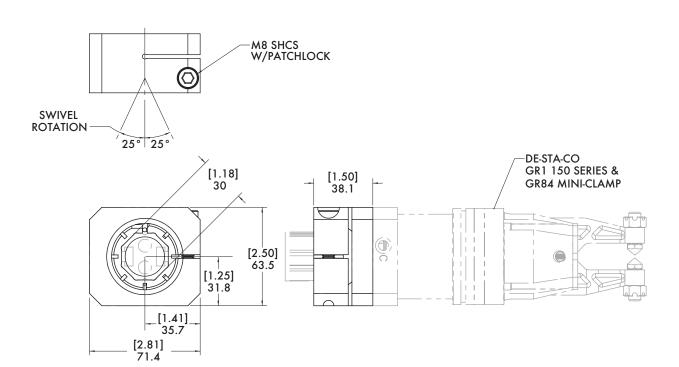
Machined Aluminum

Swivel: Steel











Weight

.33 kg [.74 lb]

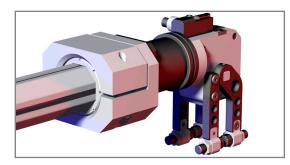




BODYBUILDER™ GRIPPER MOUNTS

BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

RJM-150-45BBS 45mm End Gripper Mount for 150 Series Gripper



Specifications:

Max. Static Clamp Load: 475 Nm [350 ft-lb]

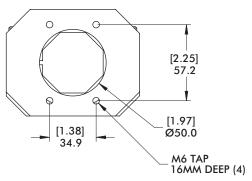
Material: Housing:

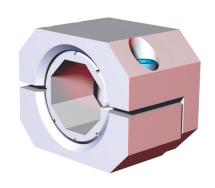
Machined Aluminum

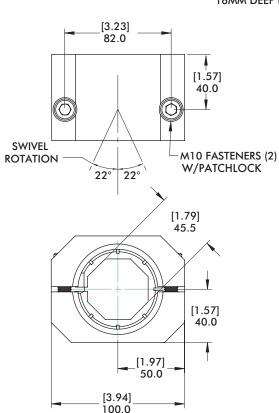
Swivel: Steel

Features:

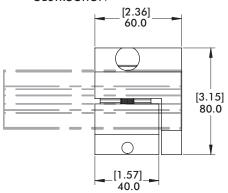
 Swivel ball allows for ±22° adjustment of swivel rotation.







TO USE AS A FIXED MOUNT INSERT BOOM COMPLETELY UNTIL IT COMES INTO CONTACT WITH GRIPPER FOR SWIVEL OPTION INSERT BOOM 40 MM [1.57 IN] OR UNTIL BOOM IS INSERTED ENOUGH TO ALLOW ROTATION WITHOUT OBSTRUCTION



Model Number
CPI-RJM-150-45BBS

Weight

1.23 kg [2.71 lb]

EE-BBR-74



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



30B50-MSA 30mm Swivel Arms for .50"(in) Apple Core Accessories

Features:

- Mounts to BodyBuilder™ 30mm extrusion boom.
- One bolt design for easy assembly and adjustment, allowing accessories to be repositioned easily.
- Provides 360° of adjustments in (3) axes.
- Used to mount venturi, bumpers, round locators, and proximity switches.

Specifications:

Max. Static Clamp Load: 102 Nm [75 ft-lb]

Material:

Body:

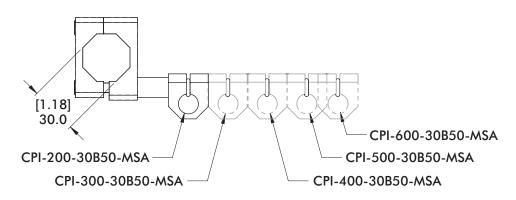
Cast Aluminum

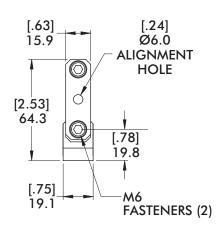
Insert:

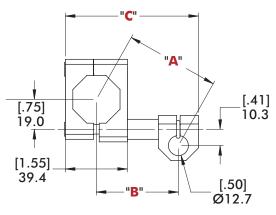
Machined Aluminum











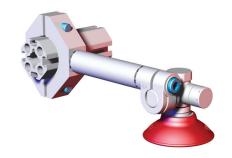
CPI-	<u>L</u> -30E	50-MSA	SWIVEL	ARM
" <u>L</u> "	"A"	"B"	"C"	Weight
200	59.8	52.1	84.5	.10 kg
200	[2.35]	[2.05]	[3.33]	[.22 lb]
300	82.6	77.2	109.6	.11 kg
300	[3.25]	[3.04]	[4.32]	[.24 lb]
400	106.2	102.1	134.5	.12 kg
400	[4.18]	[4.02]	[5.30]	[.26 lb]
E00	130.6	127.3	159.7	.13 kg
500	[5.14]	[5.01]	[6.29]	[.29 lb]
600	150.0	147.1	179.5	.14 kg
600	[5.90]	[5.79]	[7.07]	[1.72 lb]





BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

45B-CSA 45mm Swivel Arms for Ø19mm [.75 in] Apple Core Accessories



Specifications:

Max. Static Clamp Load: 271 Nm [200 ft-lb] Material:

Body:

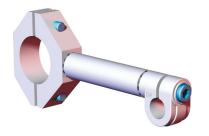
Cast Aluminum

Insert:

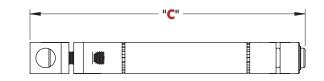
Machined Aluminum

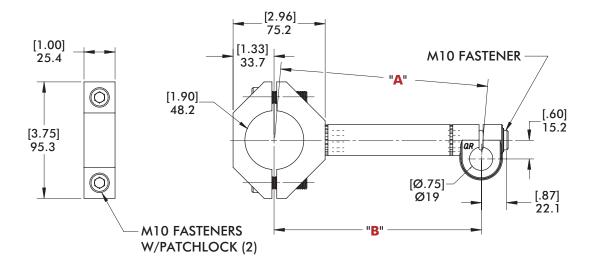
Features:

- Mounts to BodyBuilder[™] 45mm extrusion boom.
- One bolt design for easy assembly and adjustment, allowing accessories to be repositioned easily.
- Provides 360° of adjustments in (3) axes.
- Used to mount venturi, bumpers, round locators, and proximity switches.



CPI-180-45B-CSA SHOWN





CPI-" L "-45B-CSA SWIVEL ARM				
" L "	"A"	"B"	"C"	Weight
130	119.8	118.8	140.9	.48 kg
130	[4.72]	[4.68]	[5.56]	[1.06 lb]
180	169.8	169.1	224.9	.54 kg
100	[6.68]	[66.6]	[8.89]	[1.20 lb]
230	219.7	219.1	275.0	.61 kg
230	[8.65]	[8.63]	[10.83]	[1.34 lb]
200	269.6	269.2	325.0	.67 kg
280	[10.61]	[10.60]	[12.80]	[1.47 lb]



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions



SA-30 30mm Swivel Arms for Ø19mm [.75 in] Apple Core Accessories

Features:

- Mounts to BodyBuilder™ 30mm extrusion boom.
- One bolt design for easy assembly and adjustment, allowing accessories to be repositioned easily.
- Provides 360° of adjustments in (3) axes.
- Used to mount venturi, bumpers, round locators, and proximity switches.

Specifications:

Max. Static Clamp Load: 271 Nm [200 ft-lb]

Material:

Body:

Cast Aluminum

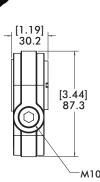
Insert:

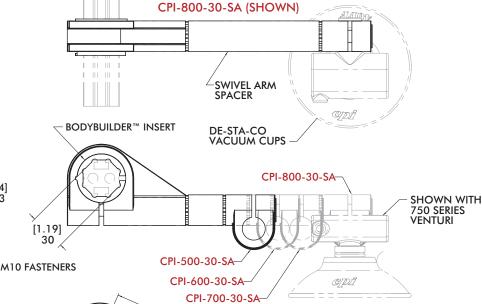
Machined Aluminum





CPI-400-30-SA SHOWN





30 MM BODYBUILDER EXTRUDED BOOM

CPI-" L "-30-SA SWIVEL ARM					
" L "	"A"	"B"	"C"	Weight	
400	103.8	95.1	142.5	.35 kg	
700	[4.09]	[3.74]	[5.61]	[.75 lb]	
500	132.8	126.0	172.7	.39 kg	
300	[5.26]	[4.96]	[6.80]	[.88 lb]	
400	151.7	146.0	192.5	.48 kg	
600	[5.97]	[5.75]	[7.58]	[1.06 lb]	
700	170.6	165.4	212.1	.51 kg	
700	[6.72]	[6.51]	[8.35]	[1.13 lb]	
000	209.7	205.5	252.2	.58 kg	
800	[8.26]	[8.09]	[9.93]	[1.25 lb]	

[2.56] 65.0 CPI-50-30-SA (SHOWN) WEIGHT: 258.5 g [3.77] 95.9 ALSO USED TO MOUNT SAP AND PSM SERIES PROXIMITY MOUNTS.

ROUGH LOCATORS,
NEST PAD GUIDES, AND
BUMPERS CAN ALSO BE
MOUNTED WITH THE USE
OF AN APPLE CORE STYLE
MOUNT BRACKET SUCH AS
THE EST AND AB SERIES
NEST PAD BRACKETS

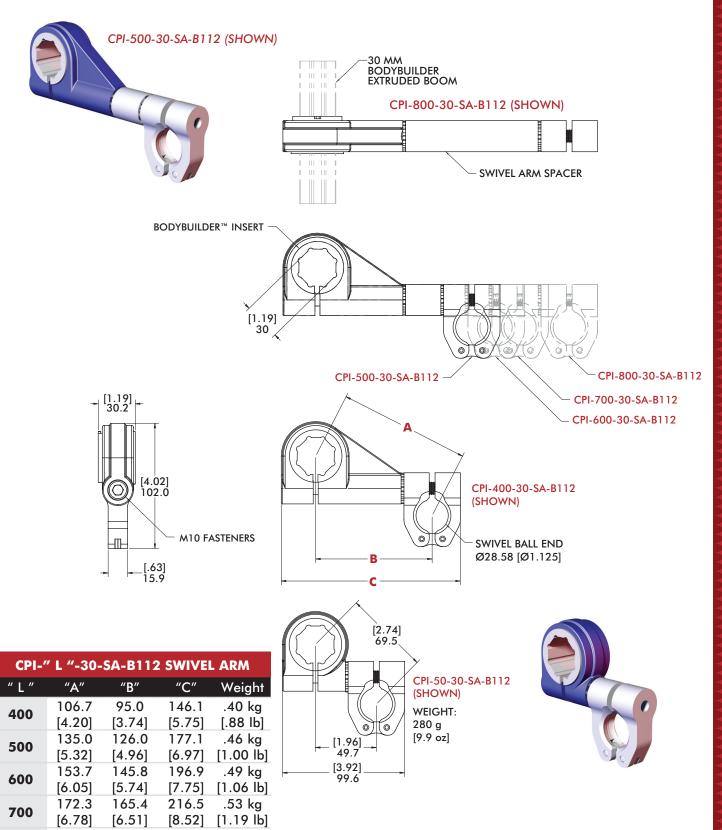


CPI-400-30-SA (SHOWN)



BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

30-SA-B112 30mm Swivel Arms for Swivel Ball Mount Accessories



256.6

.60 kg

[10.10] [1.31 lb]

205.5

[8.09]

211.1

[8.31]

800





BC19 30mm Bodybuilder to Ø19mm [.75 in] Apple Core Swivel End Mount

Features:

- Mounts to BodyBuilder™ 30mm extrusion boom.
- One bolt design for easy assembly and adjustment, allowing accessories to be repositioned easily.
- Provides 360° of adjustment along (2) axis.

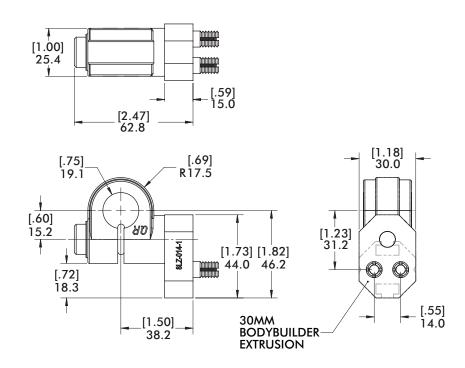
Specifications: Material:

Aluminum





INCLUDES (2) INSERTS TO BE PRESS-FITTED INTO THE END OF 30MM BODYBUILDER™ OCTAGONAL BOOM

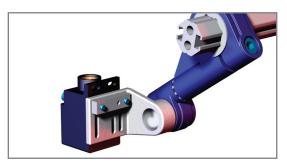






BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

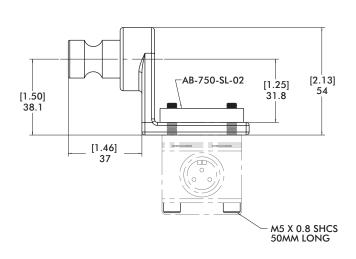
AB-750-SL Part Present Proximity Switch Mount



Specifications:
Max. Static Clamp Load:
271 Nm [200 ft-lb]
Material:
Aluminum

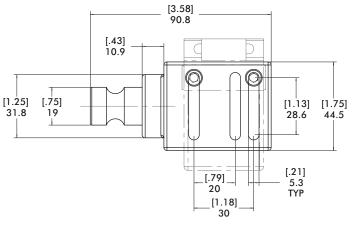
Features:

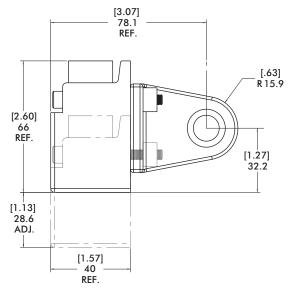
- Mounts a 40mm square proximity sensor to the BodyBuilder™ 30mm Swivel Arm (CPI-"L"-30-SA).
- Mount allows for 360 degrees of radial adjustment along one axis.
- Slots allows 28.6mm [1.13 in] of linear adjustment for fine tuning during final setup.





FASTENERS AND NUT INCLUDED





Model Number CPI-AB-750-SL

Weight .10 KG [.22 lb]









NPG-15RL-400 Rough Locator

Features:

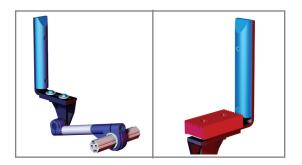
 Mounts to Nest Pad Brackets and indirectly to BodyBuilder™ 30mm Swivel Arm Mount.

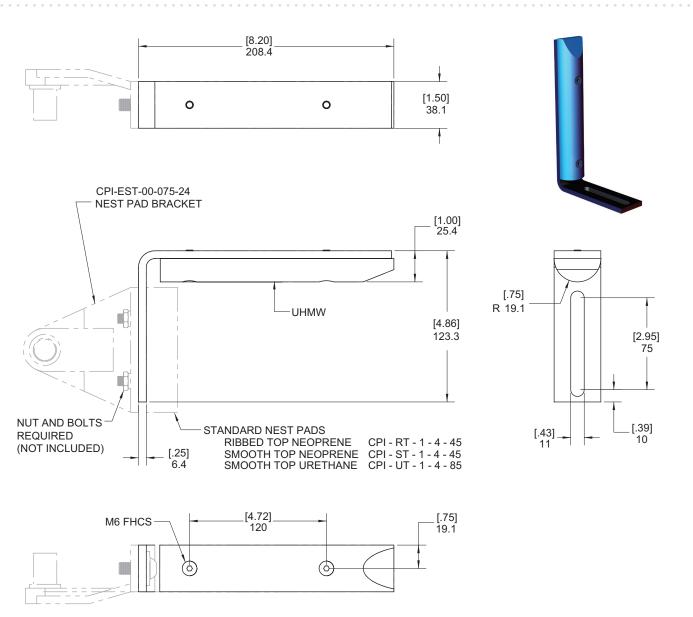
Specifications:

Max. Static Clamp Load: 271 Nm [200 ft-lb] Material:

Bracket: Steel

Wear Surface: UHMW







Weight 0.86 kg [1.90 lb]

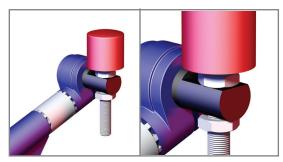




BodyBuilder™ Octagonal Tooling | Technical Specifications, Dimensions

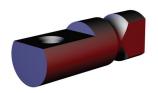
SAP-BM10 Ø19mm [.75 in] Apple Core Nest Bumper Mount

[2.17] 55 [1.77]

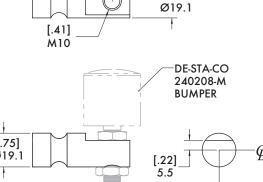


Specifications: Max. Static Clamp Load: 271 Nm [200 ft-lb] Material: Steel

[.26]



Model Number Weight .10 kg [.21 lb] CPI-SAP-BM10



[.75]

